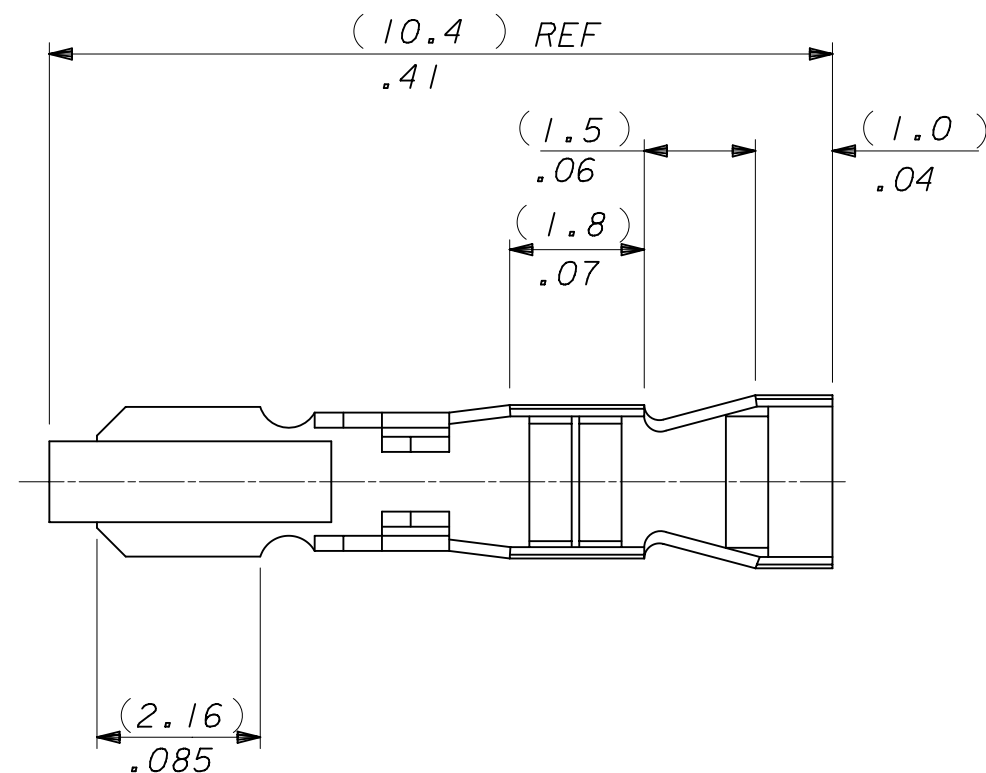
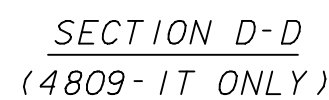
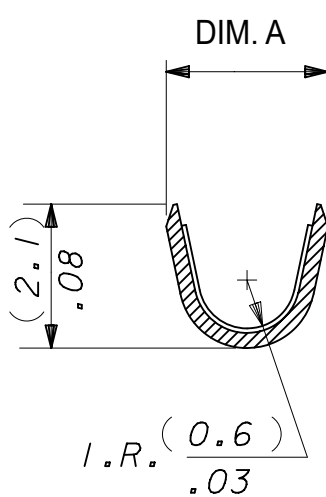
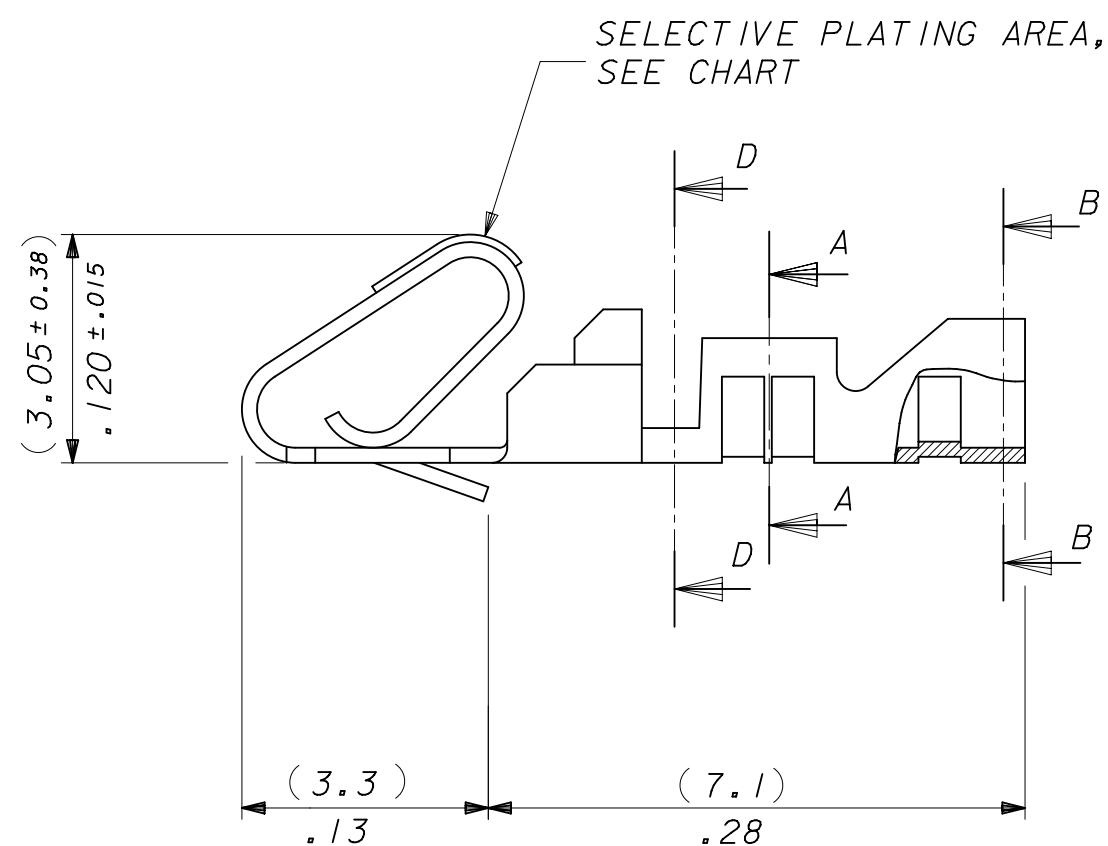
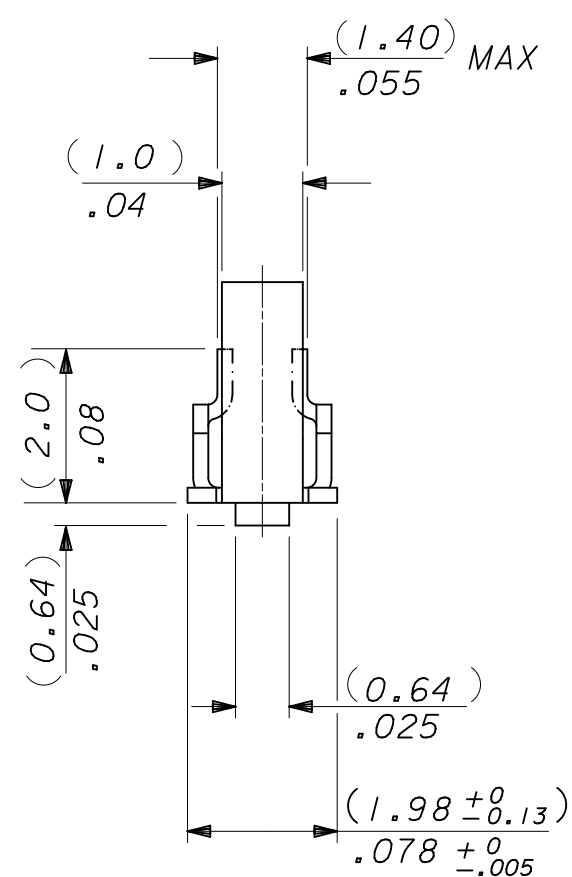


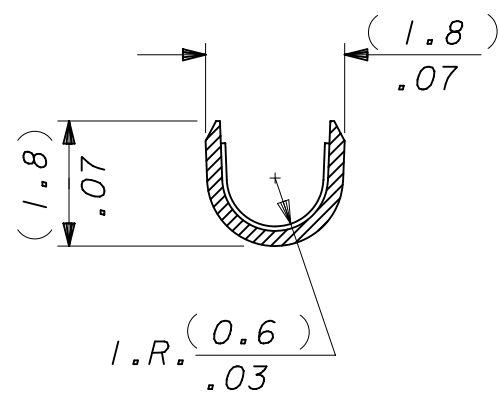


NOTES:

1. MATERIAL: (0.21)/.008 THICK BRASS.
2. FINISH: SEE SHEET 2.
3. THIS PART CONFORMS TO PRODUCT SPEC. 99020-0088.
4. TERMINAL MUST MEET BEND SPEC. SDES-219.
5. SUITABLE FOR 22-30 GA. WIRE, (1.57)/.062 MAX. INSULATION.
6. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.



SECTION B-B



SECTION A-A

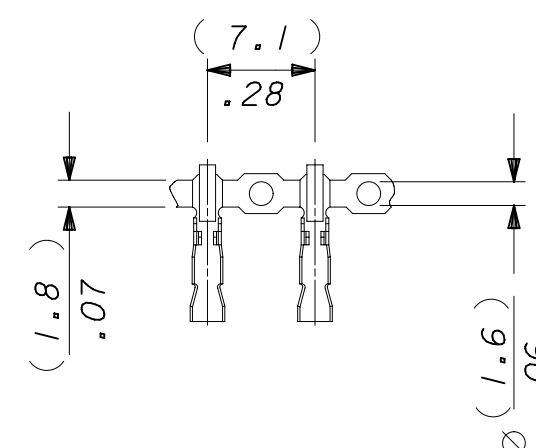
4809-(*)* *

— BLANK : DIM. A = (2.1) / 1.083 REF.

— M: DIM A = (2.2) / .087 REF.

—BLANK=CHAIN FORM TOP
FEEDING REEL
L=LOOSE FORM

PLATING CODE



CARRIER STRIP DETAIL
SCALE 2:1

1 OF 2

1

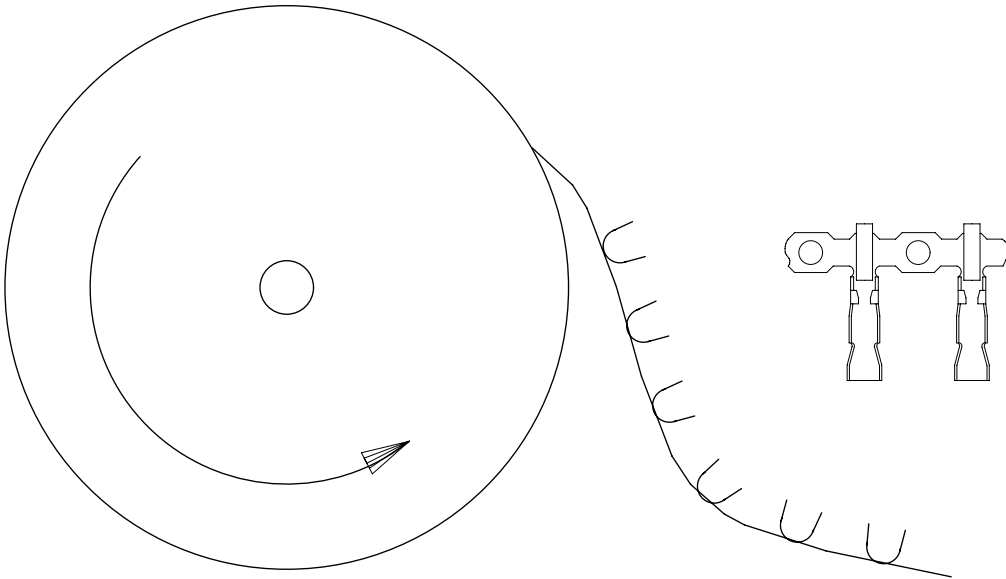
FINISH NOTES:

(550) GOLD PLATE (0.00038)/.000015 MIN. OVER (0.00076)/.000030 MIN. NICKEL

IN CONTACT AREA WITH (0.00005)/.000002 MIN. GOLD FLASH OVERALL.

(555) SELECTIVE GOLD (0.00038)/.000015 MIN. OVER (0.00076)/.000030 MIN. NICKEL IN CONTACT AREA ONL

(P918) HOT TIN DIP (0.00102-0.00305)/.000040-.000120



TERMINALS FEEDING FROM THE TOP
OF THE REEL ARE STANDARD WOUND

08 - 55 - 0110	4809 - (555)	CHAIN	(555)	(2.45 - 1.75)/ .096 - .069
08 - 56 - 0120	4809 - (550)	CHAIN	(550)	(2.45 - 1.75)/ .096 - .069
08 - 50 - 0135	4809 - (P918)	CHAIN	(P918)	(2.45 - 1.75)/ .096 - .069
PART No	ENG No	FORM	FINISH	DIM . A
TOP FEEDING REELS ONLY				

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																			
DIMENSION UNITS		SCALE		CURRENT REV DESC: OBSOLETE PART NUMBERS AS PER PCN#509450.				molex											
MM/IN		1:1																	
GENERAL TOLERANCES (UNLESS SPECIFIED)				ANTI-FISH HOOKING TERMINAL KK,(2.50)/.100															
				PRODUCT CUSTOMER DRAWING															
				DOCUMENT NUMBER				DOC TYPE		DOC PART		REVISION							
				SD-4809-X				PSD		001		AP							
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER					
						C-SIZE		4809		SEE CHART		GENERAL MARKET		2 OF 2					
4 PLACES		±				±		EC NO: 694111 DRWN: SANTHN 2022/01/28 CHK'D: GGA 2022/03/31 APPR: GGA 2022/03/31											
3 PLACES		±		0.01															
2 PLACES		±		0.25 ± 0.014															
1 PLACE		±		0.35 ±															
0 PLACES		±																	
ANGULAR TOL				± °		INITIAL REVISION:				DOCUMENT NUMBER				DOC TYPE		DOC PART		REVISION	
DRWN: MCC				1986/07/30				SD-4809-X				PSD		001		AP			
APPR: MJENNEHY				2004/10/19															