

Data Sheet

Customer:

Product: Metal Film Precision MELF Resistor-CSR Series

Size: 0102/0204/0207

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Metal Film Precision MELF Resistor



■ Features

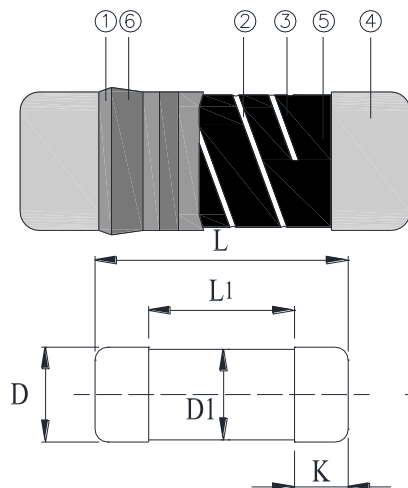
- AEC-Q200 Compliance
- Thin film technology
- Excellent overall stability
- Sn termination on Ni barrier layer
- Tight tolerance down to $\pm 0.1\%$
- Extremely low TCR down to $\pm 10 \text{ PPM}/^\circ\text{C}$
- High power rating up to 1 Watts
- SMD enabled structure
- Lead-free and RoHS compliant

■ Applications

- Automotive
- Industrial
- Telecommunication
- Medical Equipment
- Measurement/Testing Equipment

TECHNICAL SPECIFICATIONS							
DESCRIPTION	CSRV0102			CSRV0204		CSRV0207	
Resistance range	8.2Ω-1MΩ; 0Ω			0.1Ω-3.4MΩ; 0Ω		0.1Ω-3.4MΩ; 0Ω	
Resistance tolerance	±5%;±1%;±0.5%;±0.25%;±0.1%						
Temperature coefficient	±100ppm/°C; ±50ppm/°C; ±25ppm/°C; ±15ppm/°C			±100ppm/°C; ±50ppm/°C; ±25ppm/°C; ±15ppm/°C; ±10ppm/°C			
Operation mode	Standard	High power		Standard	High power	Standard	High power
Power rating P ₇₀	1/8W	1/5W	0.3W	1/4W	2/5W	1/2W	1W
Operating voltage U _{max.}	150V	200V	200V	200V	200V	300V	350V
Operating temperature range	-55℃~155℃						
Max. resistance change at P70 for resistance range, ΔR/R max., after 1000 h	≤0.5%			≤0.5%		≤0.5%	

■ Construction & Dimension



①	Insulation Coating	④	Electrode Cap
②	Trimming Line	⑤	Resistor Layer
③	Ceramic Rod	⑥	Marking

Type	L (mm)	L _{1 min.} (mm)	ΦD (mm)	ΦD ₁ (mm)	K (mm)	Weight 1,000EA (g)
CSRV0102	2.20 $\pm$ 0.10	1.1	1.10 $\pm$ 0.10	D +0/-0.15	0.45 $\pm$ 0.05	7.7
CSRV0204	3.50 $\pm$ 0.2	1.7	1.40 $\pm$ 0.15	D +0/-0.2	0.8 $\pm$ 0.1	18.7
CSRV0207	5.90 $\pm$ 0.2	2.9	2.20 $\pm$ 0.20	D +0/-0.2	1.3 $\pm$ 0.1	80.9

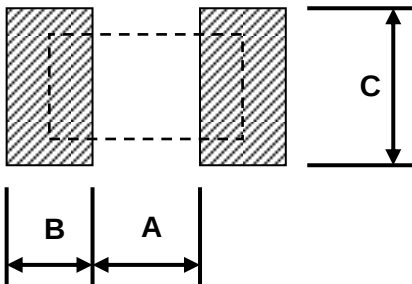
Part Numbering

Part Number : CSRV0204DTDV1001

Part Number : CSRV0204JT-VR0R0

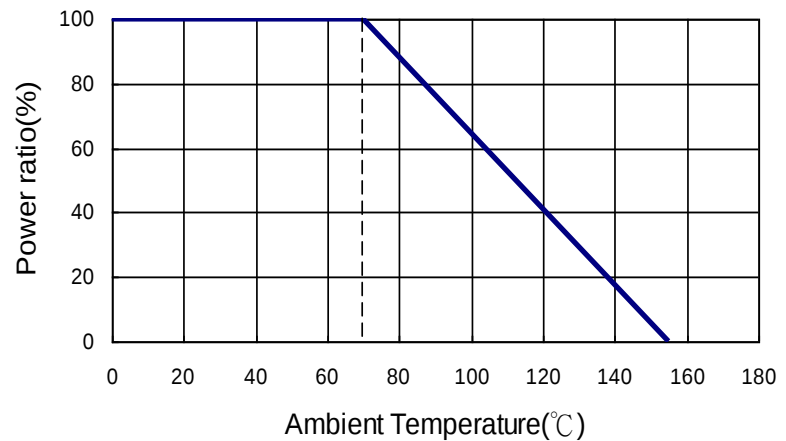
C	S	R	V	0	2	0	4	D	T	D	V	1	0	0	1
C	S	R	V	0	2	0	4	J	T	—	V	R	0	R	0
Product Type	Dimensions (L×ΦD)	Resistance Tolerance	Packaging Code	TCR (PPM/°C)	Power Rating	Resistance									
CSR	0102: 2.2x1.1 0204: 3.5x1.4 0207: 5.9x2.2	B: ±0.1% C: ±0.25% D: ±0.5% F: ±1% J: ±5%	T: Taping Reel	B: ±10 N: ±15 C: ±25 D: ±50 E: ±100 -: Jumper	T: 1W U: 1/2W V: 1/4W G: 2/5W P: 1/5W W: 1/8W L: 0.3W	0010: 1Ω 0100: 10Ω 2201: 2200Ω 1001: 1KΩ 1004: 1MΩ R050: 0.05Ω 22R1: 22.1Ω R0R0: 0Ω									

Recommend Land Pattern

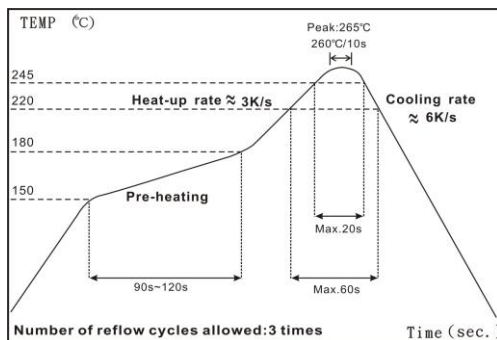


Type	A (mm)	B (mm)	C (mm)
CSRV0102	1.0	0.8	1.5
CSRV0204	1.6	1.2	1.6
CSRV0207	3.0	1.7	2.4

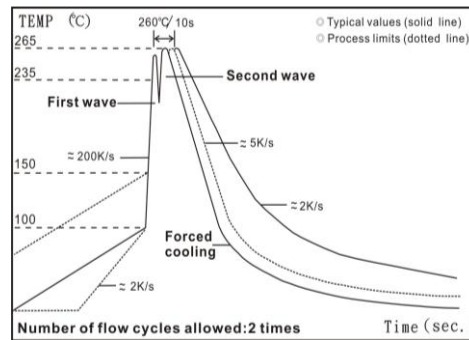
Derating Curve



Soldering Condition



IR Reflow Soldering



Wave Soldering (For R>10Ω)

- (1) Time of IR reflow soldering at maximum temperature point 260°C : 10s
- (2) Time of wave soldering at maximum temperature point 260°C : 10s
- (3) Time of soldering iron at maximum temperature point 410°C : 5s

Standard Electrical Specifications

Item Type	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range					TCR (PPM/°C)
					±0.1%	±0.25%	±0.5%	±1%	±5%	
0102	1/8W	-55 ~ +155°C	150V	300V	100Ω-56KΩ				-	±15
					100Ω-82KΩ		49.9Ω- 200KΩ	49.9Ω- 390KΩ	-	±25
					-		8.2Ω-1MΩ			±50
					-			40Ω-1MΩ		±100
	Jumper:2A				-				0Ω(<15mΩ)	-
0204	1/4W	-55 ~ +155°C	200V	400V	49.9Ω-20KΩ					±10
					10Ω-300KΩ					±15
					10Ω-1MΩ		10Ω-3.4MΩ	1Ω-3.4MΩ		±25
					10Ω-1MΩ	1Ω-1MΩ	1Ω-3.4MΩ	0.2Ω-3.4MΩ		±50
					-			0.1Ω-1MΩ		±100
	Jumper:2A				-				0Ω(<15mΩ)	-
0207	1/2W	-55 ~ +155°C	300V	600V	49.9Ω-20KΩ					±10
					10Ω-300KΩ					±15
					10Ω-1MΩ		10Ω-3.4MΩ	1Ω-3.4MΩ		±25
					10Ω-1MΩ	1Ω-1MΩ	1Ω-3.4MΩ	0.2Ω-3.4MΩ		±50
					-			0.1Ω-1MΩ		±100
	Jumper:4A				-				0Ω(<15mΩ)	-

High Power Rating Electrical Specifications

Item Type	Power Rating at 70 °C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range					TCR (PPM/°C)
					±0.1%	±0.25%	±0.5%	±1%	±5%	
0102	1/5W	-55 ~ +155°C	200V	400V	100Ω-56KΩ				-	±15
					-	100Ω-82KΩ	49.9Ω- 200KΩ	49.9Ω- 390KΩ	-	±25
	-				8.2Ω-1MΩ			±50		
	-				40Ω-1MΩ		±100			
0204	2/5W	-55 ~ +155°C	200V	400V	10Ω-300KΩ				±15	
					10Ω-1MΩ		10Ω-3.4MΩ	1Ω-3.4MΩ	±25	
					10Ω-1MΩ	1Ω - 1MΩ	1Ω – 3.4MΩ	0.2Ω-3.4MΩ	±50	
					-			0.1Ω-1MΩ	±100	
0207	1W	-55 ~ +155°C	350V	700V	10Ω-300KΩ				±15	
					10Ω-1MΩ		10Ω-3.4MΩ	1Ω-3.4MΩ	±25	
					10Ω-1MΩ	1Ω-1MΩ	1Ω-3.4MΩ	0.2Ω-3.4MΩ	±50	
					-			0.1Ω-1MΩ	±100	

Operating Voltage= $\sqrt{P \cdot R}$ or Max. Operating Voltage listed above, whichever is lower.

Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$ or Max. Overload Voltage listed above, whichever is lower.

RCWV(Rated Continuous Working Voltage)= $\sqrt{P \cdot R}$ or Max. Operating Voltage whichever is lower.

■ Viking is capable of manufacturing the optional spec based on customer's requirement.

Environmental Characteristics

Item	Requirement		Test Method
	5% and Below	Jumper	
Temperature Coefficient of Resistance (T.C.R.)	As Spec		JIS-C-5201-1 4.8 IEC-60115-1 4.8 -55°C~+125°C, 25°C is the reference temperature
Short Time Overload	10Ω-270KΩ: $\pm(0.1\%+0.05\Omega)$ <10Ω & >270KΩ: $\pm(0.15\%+0.05\Omega)$ 0102: $\pm(0.15\%+0.05\Omega)$	<15mΩ	JIS-C-5201-1 4.13 IEC-60115-1 4.13 RCWV*2.5 or Max. Overload Voltage whichever is lower for 5 seconds
Insulation Resistance	≥10G		JIS-C-5201-1 4.6 IEC-60115-1 4.6 Max. Overload Voltage for 1 minute
Operational Life	10Ω-270KΩ: $\pm(0.25\%+0.05\Omega)$ <10Ω & >270KΩ: $\pm(0.5\%+0.05\Omega)$ 0102: $\pm(0.5\%+0.05\Omega)$	<15mΩ	MIL-STD-202 Method 108 Condition D Steady State TA=125°C at derated power. Measurement at 24±4 hours after test conclusion.
Biased Humidity	10Ω-270KΩ: $\pm(0.5\%+0.05\Omega)$ <10Ω & >270KΩ: $\pm(1\%+0.05\Omega)$ 0102: $\pm(2\%+0.05\Omega)$	<15mΩ	MIL-STD-202 Method 103 1000 hrs 85°C/85%RH 10% of operating power.
High Temperature Exposure	10Ω-270KΩ: $\pm(0.25\%+0.05\Omega)$ <10Ω & >270KΩ: $\pm(1\%+0.05\Omega)$ 0102: $\pm(1\%+0.05\Omega)$	<15mΩ	MIL-STD-202 Method 108 at +155°C for 1000 hrs
Board Flex	10Ω-270KΩ: $\pm(0.1\%+0.05\Omega)$ <10Ω & >270KΩ: $\pm(0.5\%+0.05\Omega)$ 0102: $\pm(0.5\%+0.05\Omega)$	<15mΩ	AEC-Q200-005 Bending once for 60 seconds with 2mm
Solderability	95% min. coverage		JIS-C-5201-1 4.17 IEC-60115-1 4.17 J-STD-002 245±5°C for 3 seconds
Resistance to Soldering Heat	10Ω-270KΩ: $\pm(0.1\%+0.05\Omega)$ <10Ω & >270KΩ: $\pm(0.25\%+0.05\Omega)$ 0102: $\pm(0.25\%+0.05\Omega)$	<15mΩ	MIL-STD-202 Method 210 260±5°C for 10 seconds
Voltage Proof	No breakdown or flashover		JIS-C-5201-1 4.7 IEC-60115-1 4.7 1.42 times Max. Operating Voltage for 1 minute
Leaching	Individual leaching area ≤5% Total leaching area ≤ 10%		JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1 260±5°C for 30 seconds
Temperature Cycling	10Ω-270KΩ: $\pm(0.25\%+0.05\Omega)$ <10Ω & >270KΩ: $\pm(0.5\%+0.05\Omega)$ 0102: $\pm(1\%+0.05\Omega)$	<15mΩ	JESD22 Method JA-104 -55°C to +125°C, 1000 cycles
Mechanical Shock	$\pm(0.25\%+0.05\Omega)$	<15mΩ	MIL-STD-202 Method 213 Wave Form: Tolerance for half sine shock pulse. Peak value is 100g's. Normal duration (D) is 6.
Vibration	$\pm(0.5\%+0.05\Omega)$	<15mΩ	MIL-STD-202 Method 204 5 g's for 20 min., 12 cycles each of 3 orientations, 10-2000 Hz
ESD	$\pm(0.5\%+0.05\Omega)$	<15mΩ	AEC-Q200-002 Human body, 2KV
Resistance to Solvents	No visible damage on appearance and marking.		MIL-STD-202 Method 215 Add Aqueous wash chemical - OKEM Clean or equivalent. Do not use banned solvents.
Terminal Strength	No broken		AEC-Q200-006 Force of 1.8kg for 60 seconds.

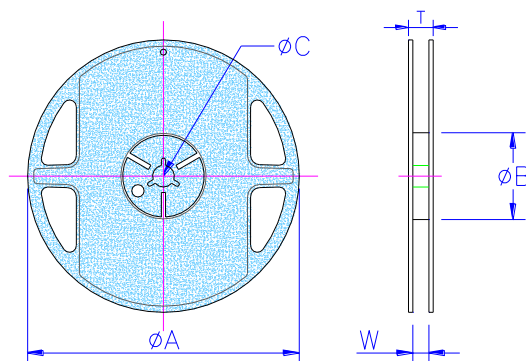
Metal Film Precision MELF Resistor

Item	Requirement		Test Method
	5% and Below	Jumper	
Flammability	No ignition of the tissue paper or scorching of the pinewood board		UL-94 V-0 or V-1 are acceptable. Electrical test not required.

RCWV(Rated Continuous Working Voltage)= $\sqrt{P \cdot R}$ or Max. Operating Voltage whichever is lower.

■Storage Temperature: 15~28°C; Humidity < 80%RH

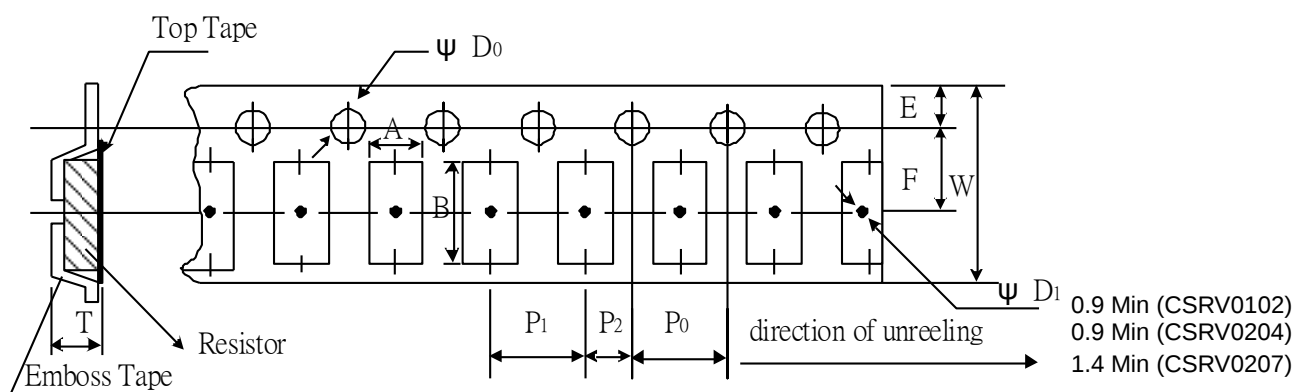
■Packaging



Packaging Quantity & Reel Specifications

Type	Reel Diameter	ΦA (mm)	ΦB (mm)	ΦC (mm)	W (mm)	T (mm)	Emboss Plastic Tape (EA)
CSRV0102	7 inch	178.5±1.5	60.0±1.0	13.0±0.2	9.0±0.5	12.5±0.5	3,000
CSRV0204	7 inch	178.5±1.5	60.0±1.0	13.0±0.2	9.0±0.5	12.5±0.5	3,000
CSRV0207	7 inch	178.5±1.5	60.0±1.0	13.0±0.5	13.0±0.5	15.5±0.5	2,000

Emboss Plastic Tape Specifications

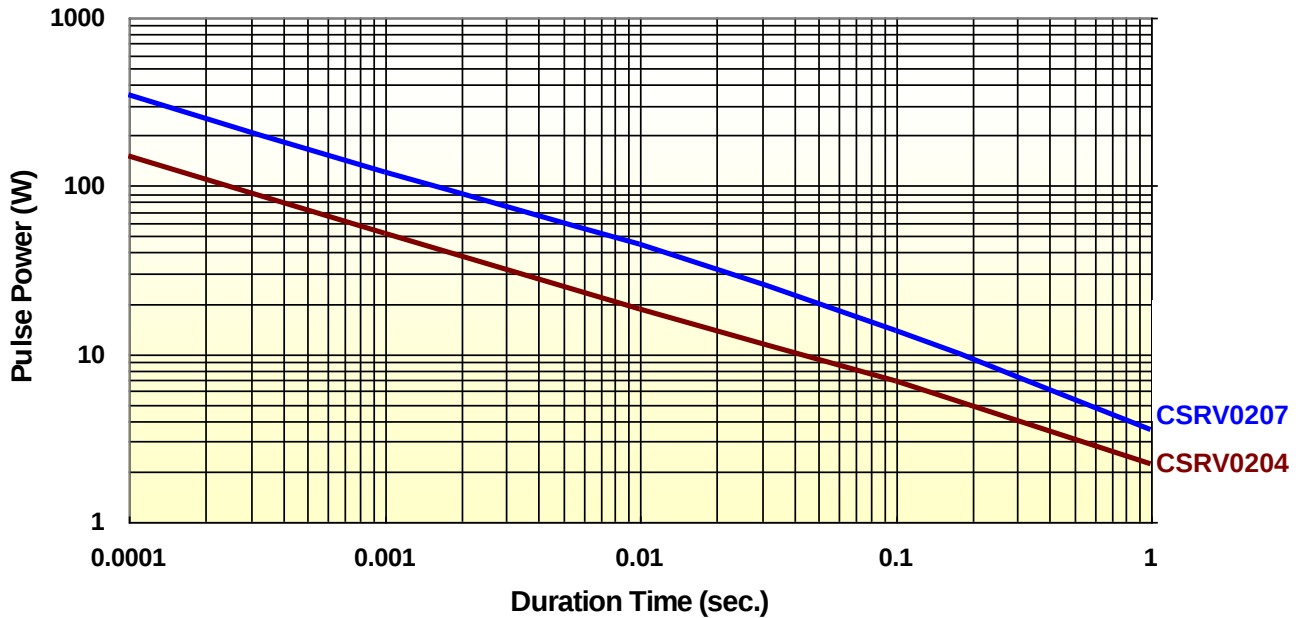


Type	A (mm)	B (mm)	W (mm)	E (mm)	F (mm)	P ₀ (mm)	P ₁ (mm)	P ₂ (mm)	ΦD ₀ (mm)	T (mm)
CSRV0102	1.30±0.10	2.40±0.10	8.0±0.10	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50±0.10	1.50±0.10
CSRV0204	1.55±0.10	3.65±0.10	8.0±0.10	1.75±0.10	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50±0.10	1.80±0.10
CSRV0207	2.40±0.10	6.15±0.10	12.0±0.10	1.75±0.10	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.50±0.10	2.70±0.10

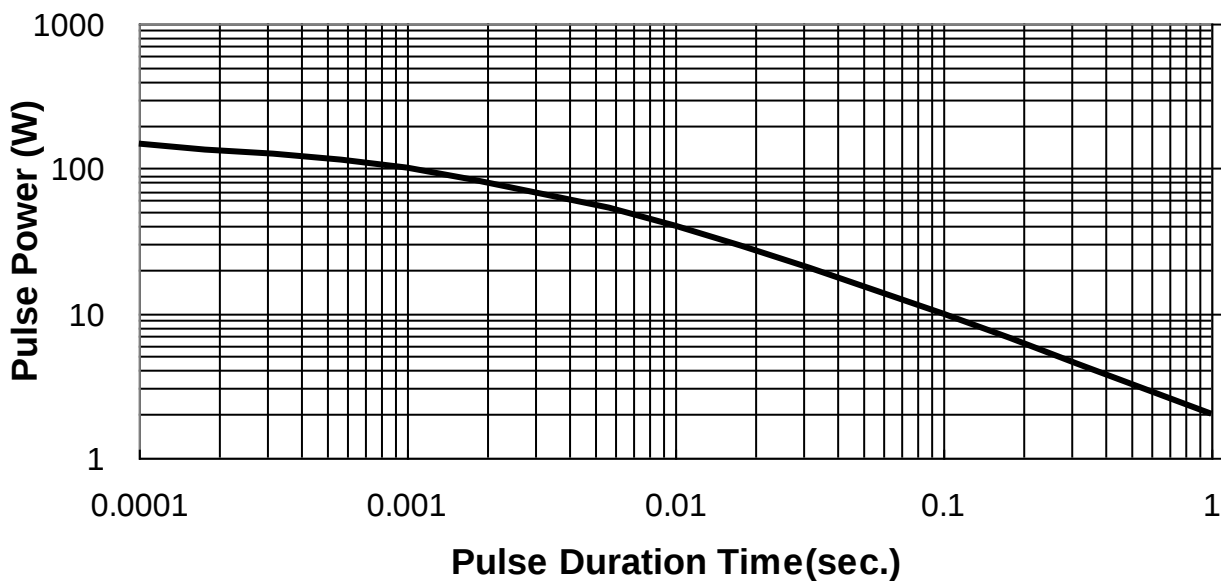
Pulse withstanding capacity

The single impulse graph is the result of 50 impulses of rectangular shape applied at one-minute intervals. The limit of acceptance was a shift in resistance of less than 1% from the initial value. The power applied was subject to the restrictions of the maximum permissible impulse voltage graph shown.

CSRV Series Single Pulse(100 Ohm)



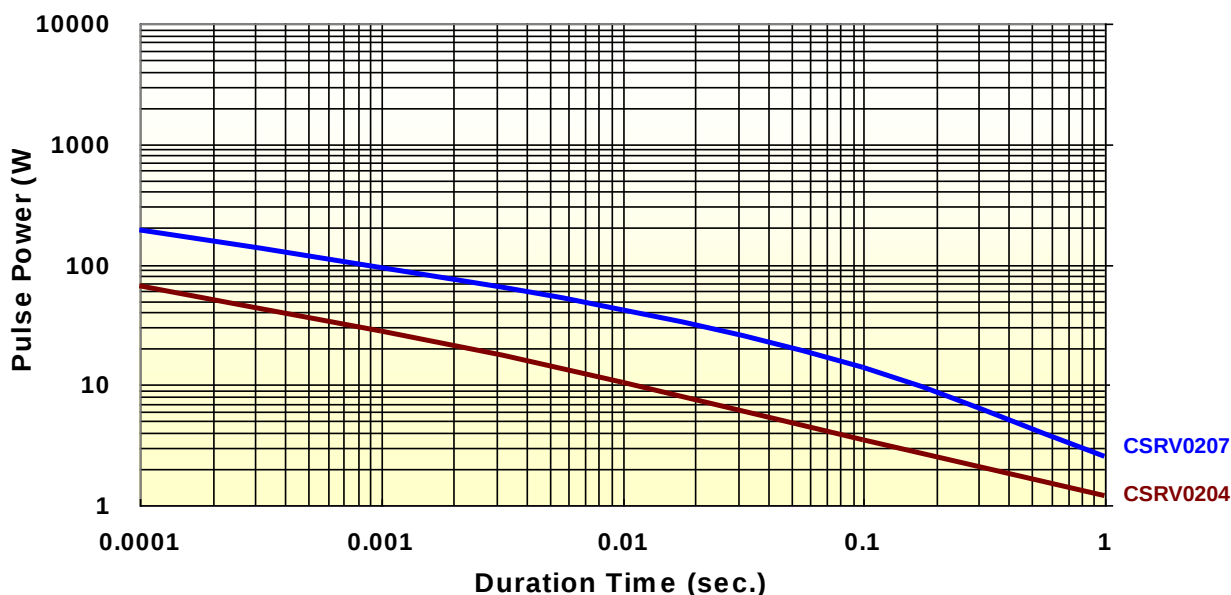
CSRV0102 Series Single Pulse



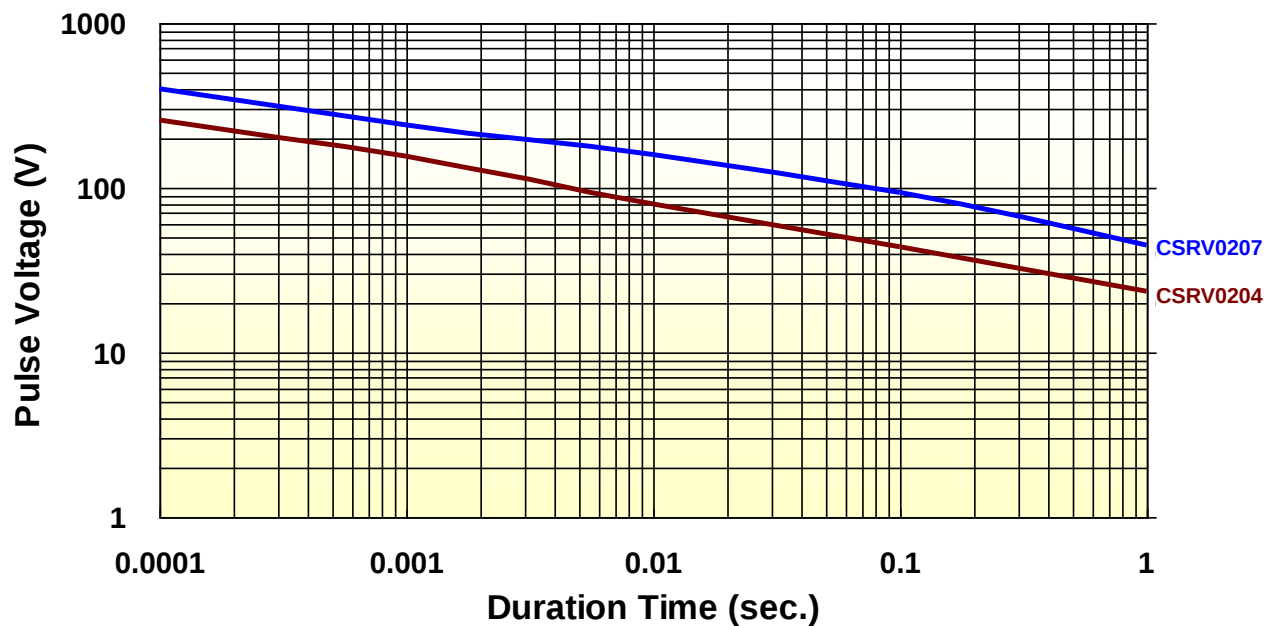
Continuous Pulse

The continuous load graph was obtained by applying repetitive rectangular pulses where the pulse period was adjusted so that the average power dissipated in the resistor was equal to its rated power at 70°C. Again the limit of acceptance was a shift in resistance of less than 1% from the initial value.

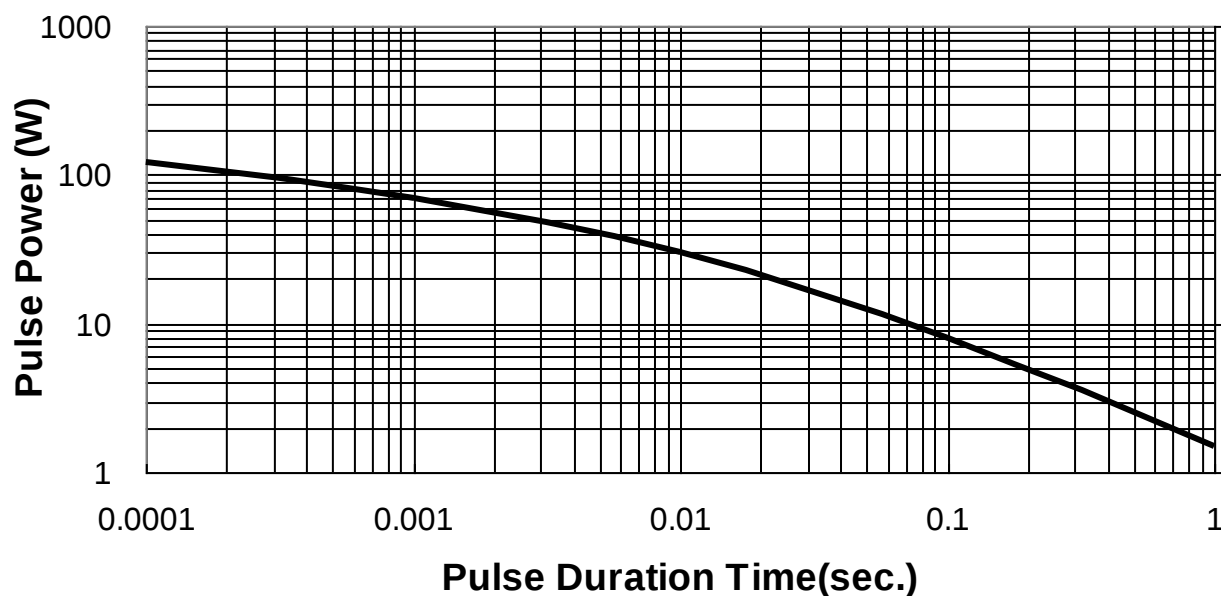
CSRV Series Continuous Pulse(100 Ohm)



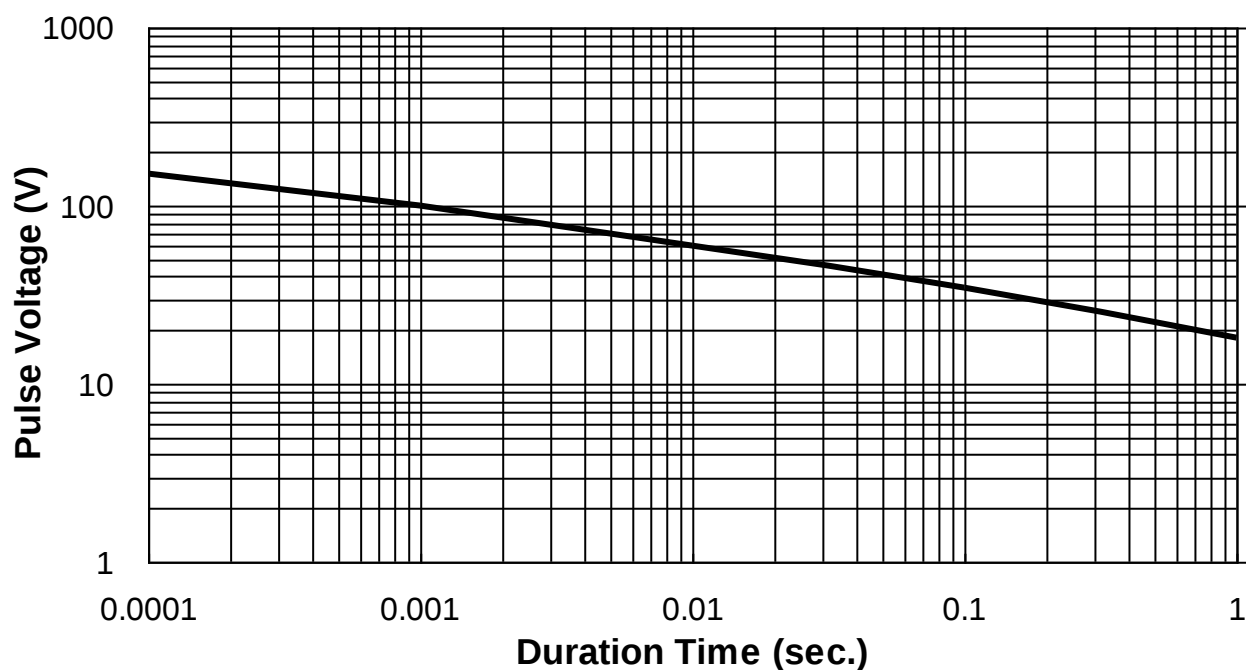
CSRV Series Pulse Voltage(100 Ohm)



CSRV0102 Series Continuous Pulse



CSRV0102 Series Pulse Voltage(100 Ohm)

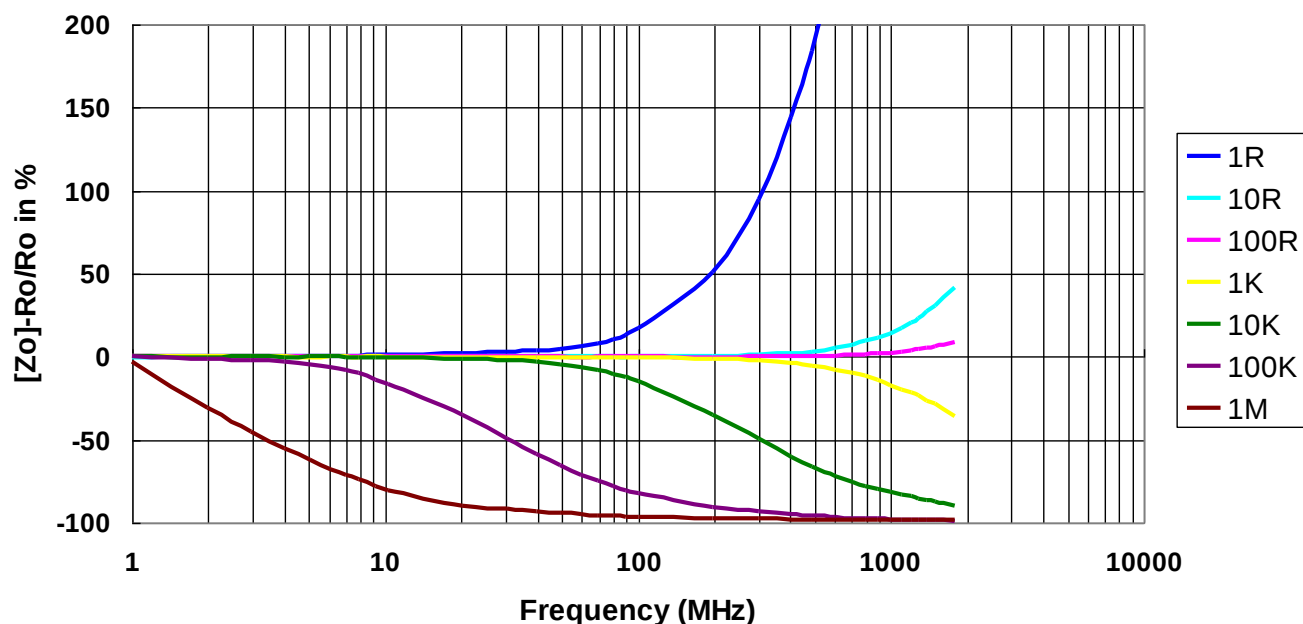


Frequency behavior

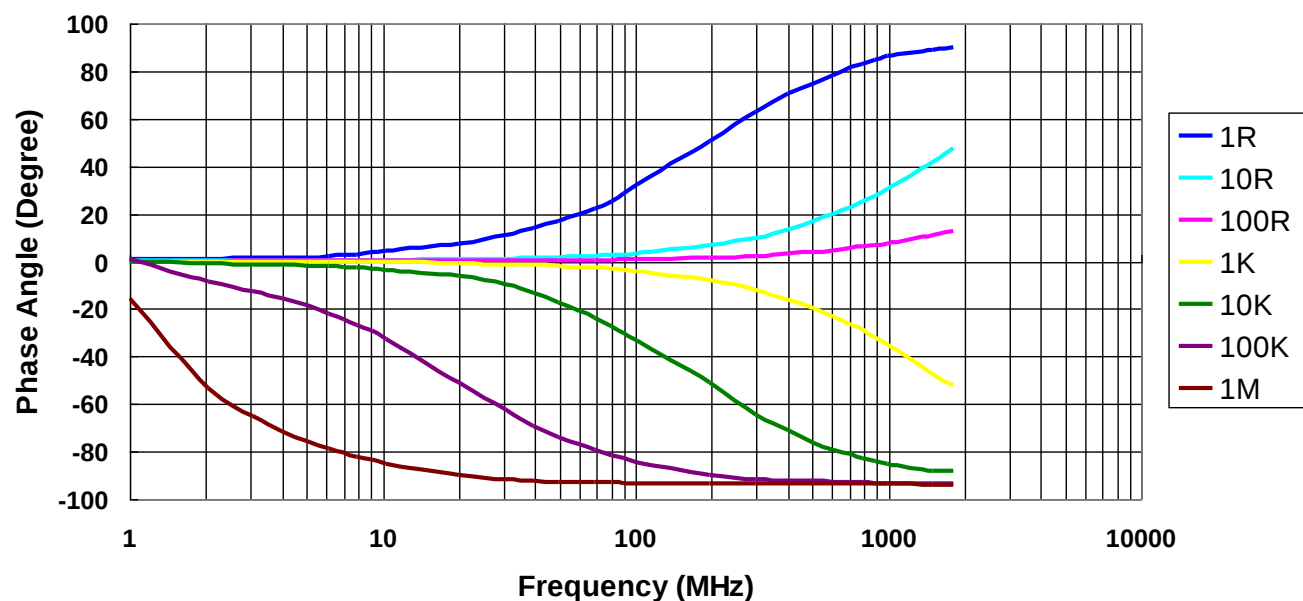
Resistors are designed to function according to ohmic laws. This is basically true of resistors for frequencies up to 100kHz. At higher frequencies, there is an additional contribution to the impedance by an ideal resistor switched in series with a coil and both switched parallel to a capacitor. The values of the capacitance and inductance are mainly determined by the dimensions of the terminations and the conductive path length.

The environment surrounding components has a large influence on the behavior of the component on the printed-circuit board.

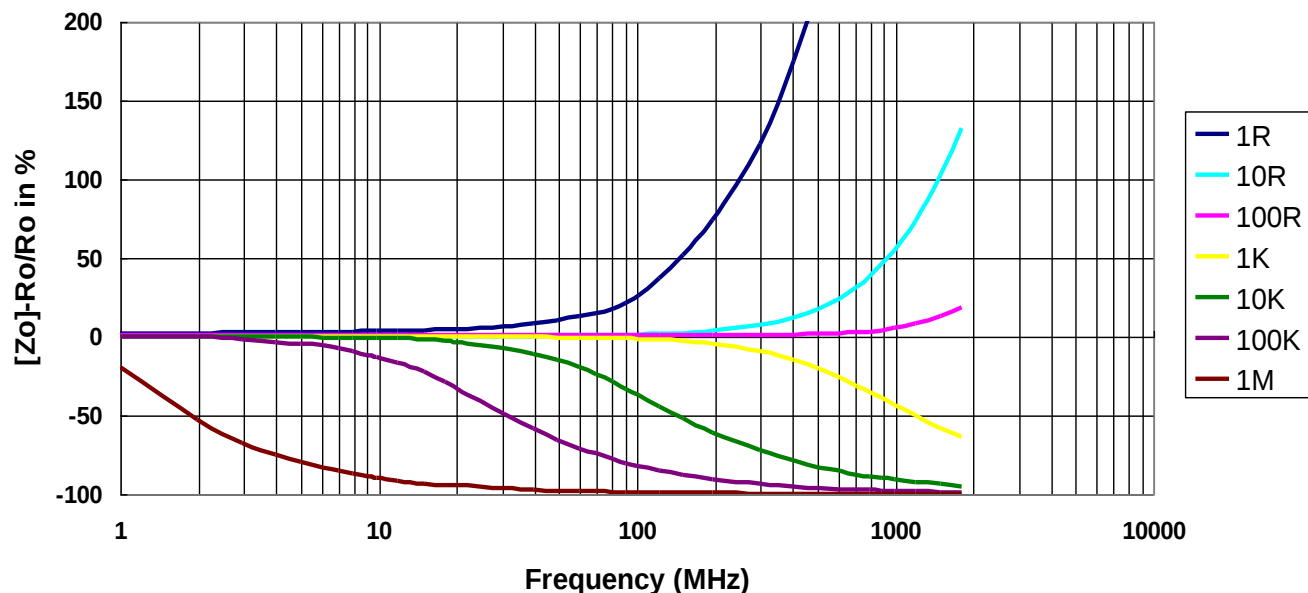
Frequency vs. Impedance CSRV Series (CSRV0204)



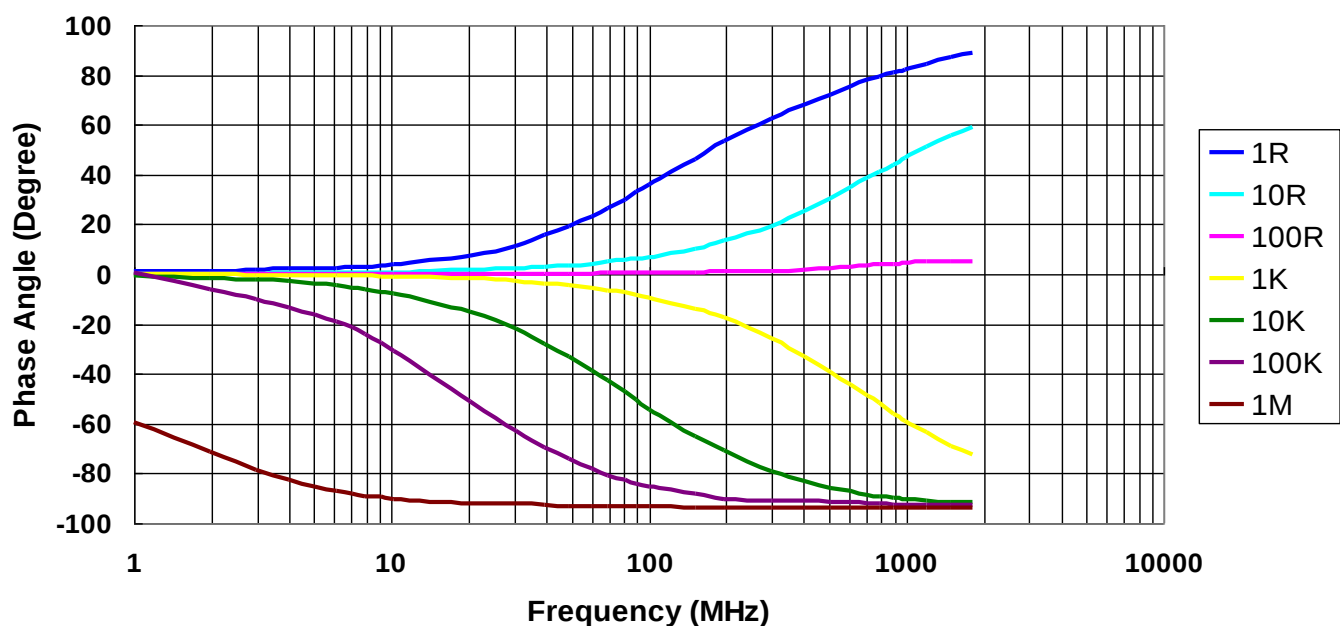
Frequency vs. Phase Angle CSRV Series (CSRV0204)



Frequency vs. Impedance CSRV Series (CSRV0207)



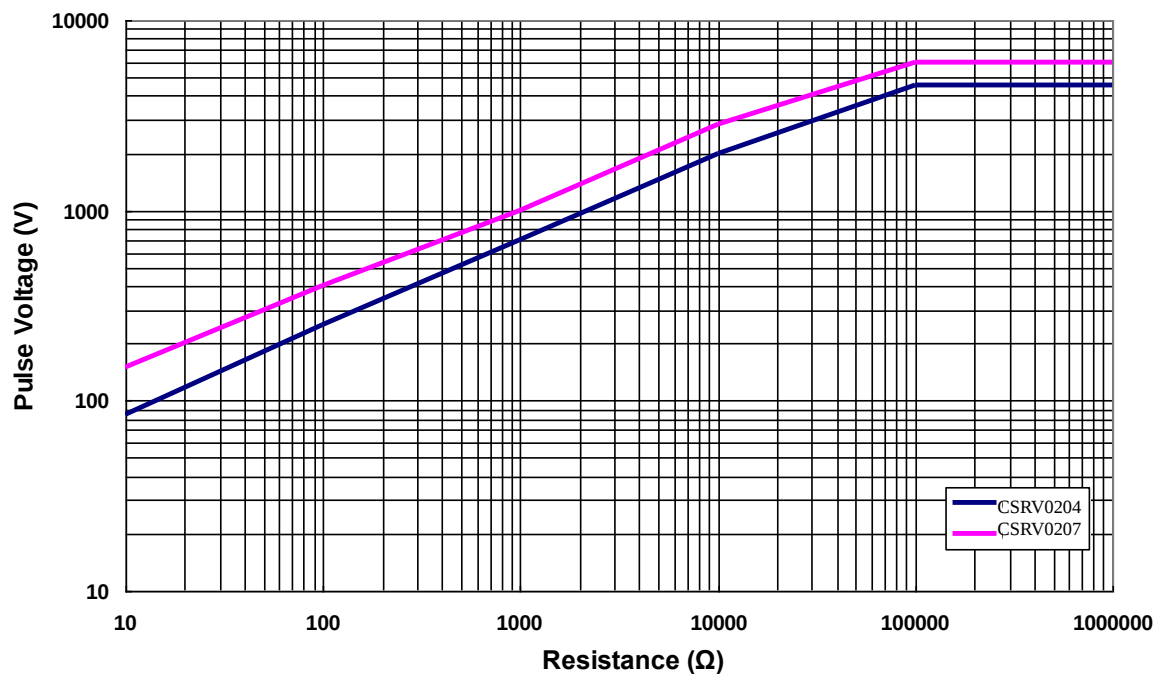
Frequency vs. Phase Angle CSRV Series (CSRV0207)



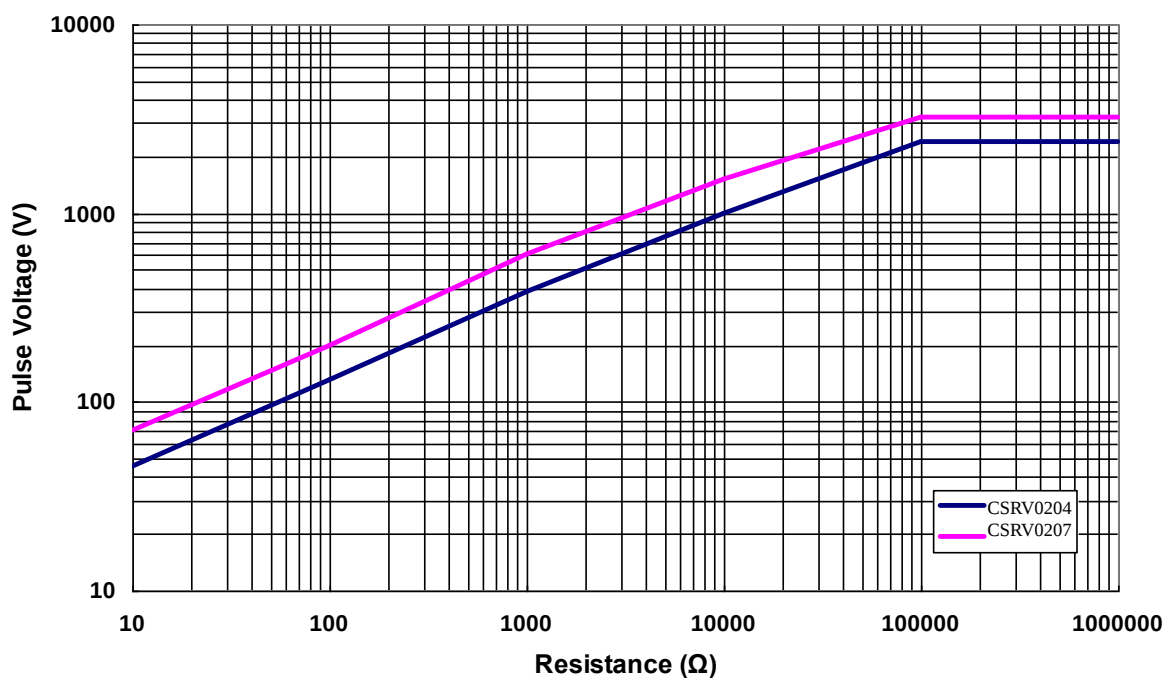
■ Lightning Surge

Resistors are tested in accordance with IEC 60115-1 using both 1.2/50 μ s and 10/700 μ s pulse shapes. The limit of acceptance is a shift in resistance of less than 0.5% from the initial value.

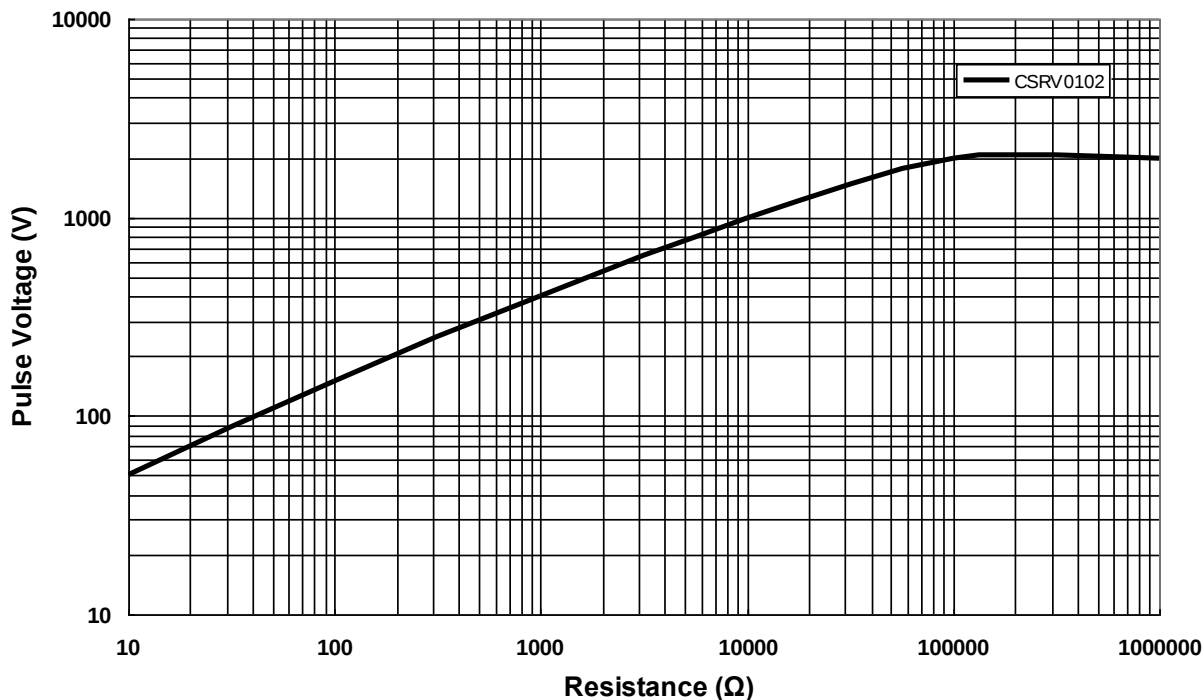
1.2/50 μ s Lightning Surge



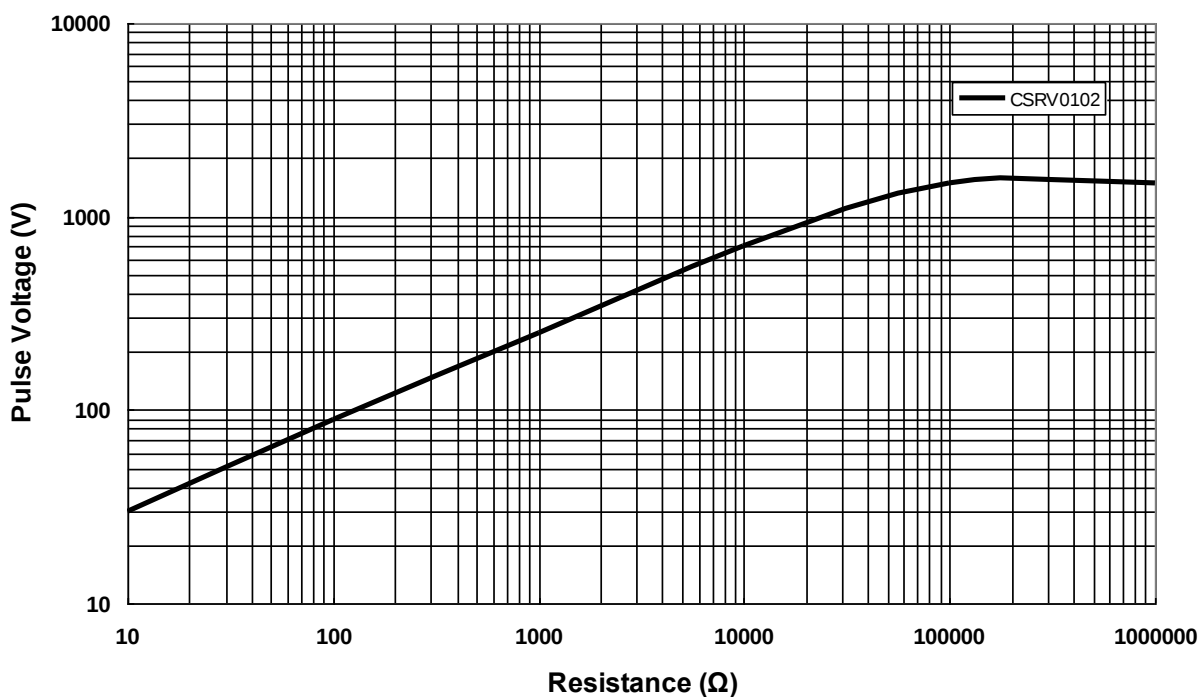
10/700 μ s Lightning Surge



1.2/50 μ s Lightning Surge



10/700 μ s Lightning Surge

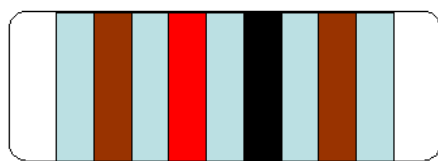


■ Marking & Resistance Tolerance



1st digit 2nd digit Multiplier

±5%	E-24	1.0	1.1	1.2	1.3	1.5	1.6	1.8	2.0	2.2	2.4	2.7	3.0	3.3	3.6	3.9	4.3	4.7	5.1	5.6	6.2	6.8	7.5	8.2	9.1
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1st digit 2nd digit 3rd digit Multiplier

±1%	E-96	1.00	1.02	1.05	1.07	1.10	1.13	1.15	1.18	1.21	1.24	1.27	1.30	1.33	1.37	1.40	1.43	1.47	1.50	1.54	1.58	1.62	1.65	1.69	1.74
		1.78	1.82	1.87	1.91	1.96	2.00	2.05	2.10	2.15	2.21	2.26	2.32	2.37	2.43	2.49	2.55	2.61	2.67	2.74	2.80	2.87	2.94	3.01	3.09
		3.16	3.24	3.32	3.40	3.48	3.57	3.65	3.74	3.83	3.92	4.02	4.12	4.22	4.32	4.42	4.53	4.64	4.75	4.87	4.99	5.11	5.23	5.36	5.49
		5.62	5.76	5.90	6.04	6.19	6.34	6.49	6.65	6.81	6.98	7.15	7.32	7.50	7.68	7.87	8.06	8.25	8.45	8.66	8.87	9.09	9.31	9.53	9.76
±0.5% ±0.25% ±0.1%	E-192	10.0	10.1	10.2	10.4	10.5	10.6	10.7	10.9	11.0	11.1	11.3	11.4	11.5	11.7	11.8	12.0	12.1	12.3	12.4	12.6	12.7	12.9	13.0	13.2
		13.3	13.5	13.7	13.8	14.0	14.2	14.3	14.5	14.7	14.9	15.0	15.2	15.4	15.6	15.8	16.0	16.2	16.4	16.5	16.7	16.9	17.2	17.4	17.6
		17.8	18.0	18.2	18.4	18.7	18.9	19.1	19.3	19.6	19.8	20.0	20.3	20.5	20.8	21.0	21.3	21.5	21.8	22.1	22.3	22.6	22.9	23.2	23.4
		23.7	24.0	24.3	24.6	24.9	25.2	25.5	25.8	26.1	26.4	26.7	27.1	27.4	27.7	28.0	28.4	28.7	29.1	29.4	29.8	30.1	30.5	30.9	31.2
		31.6	32.0	32.4	32.8	33.2	33.6	34.0	34.4	34.8	35.2	35.7	36.1	36.5	37.0	37.4	37.9	38.3	38.8	39.2	39.7	40.2	40.7	41.2	41.7
		42.2	42.7	43.2	43.7	44.2	44.8	45.3	45.9	46.4	47.0	47.5	48.1	48.7	49.3	49.9	50.5	51.1	51.7	52.3	53.0	53.6	54.2	54.9	55.6
		56.2	56.9	57.6	58.3	59.0	59.7	60.4	61.2	61.9	62.6	63.4	64.2	64.9	65.7	66.5	67.3	68.1	69.0	69.8	70.6	71.5	72.3	73.2	74.1
		75.0	75.9	76.8	77.7	78.7	79.6	80.6	81.6	82.5	83.5	84.5	85.6	86.6	87.6	88.7	89.8	90.9	92.0	93.1	94.2	95.3	96.5	97.6	98.8

Color	Digit	Multiplier
Silver	-	10 ⁻²
Gold	-	10 ⁻¹
Black	0	10 ⁰
Brown	1	10 ¹
Red	2	10 ²
Orange	3	10 ³
Yellow	4	10 ⁴
Green	5	10 ⁵
Blue	6	10 ⁶
Violet	7	10 ⁷
Grey	8	10 ⁸
White	9	10 ⁹

※ Resistance more than two significant figures(<1R) or more than three significant figures(>1R) will not provide color code.

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version A4	Feb 25,2015	-	- Max overload voltage updated - Increase the color code Description
Version A5	Apr 30,2015	-	- Environmental Characteristics updated - Dimension "K" updated
Version A6	Jun 05,2015	-	- Electrical Specifications updated
Version A7	Jul 15, 2016	-	- Size CSRV0102 specifications added - Modify Storage Temperature
Version A8	Mar 06, 2017	-	- Electrical Specifications updated
Version A9	Jun 01, 2017	-	- Electrical Specifications updated
Version B	Aug 04, 2017	-	- Electrical Specifications updated
Version B1	Jan 12, 2018	-	- Electrical Specifications updated - Increase L1 & Φ D1 Dimension