



Lead-Free Current Sensing Resistors RLM Series

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1. Scope :

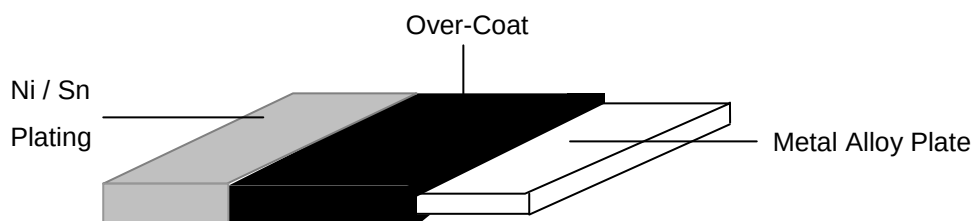
This specification applied to the products of Lead-Free current sensing resistor of metal foil for Lead-Free RLM series manufactured by TA-I TECHNOLOGY CO., LTD.

2. Type Designation :

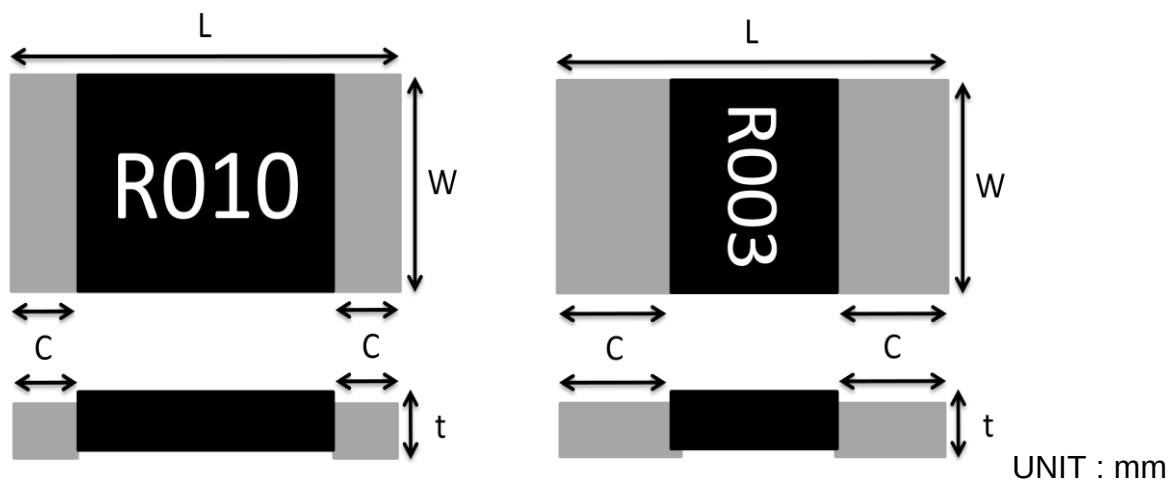
<u>RLM</u>	<u>20</u>	<u>E</u>	<u>E</u>	<u>C</u>	<u>R010</u>
Item	Series No	Resistance tolerance	Packaging	Power Rating	Resistance
20:2010 (5025)	F:±1% G:±2% J:±5%	E: Embossed Tape	I=3/4W D=3/2W S=1/2W C=1W	e.g : R010=10mΩ	

3. Construction and Dimension :

3.1 Construction:



3.2 Dimension:



Style	L	W	C	T	Material
RLM20	5.0±0.2	2.5±0.2	1.5±0.3(≤3mΩ)	0.60 ±0.20	Strip : Alloy Over Coating : Polymer Compound UL-94V-0 grade
			0.6±0.3(R>3mΩ)		



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4. Features:

Type	RLM20
Power Rating	3/2W、3/4W、1/2W、1W
Resistance Value	2~50mΩ
Operation Temperature Range	-55℃~+170℃
Temperature Coefficient of Resistance	±50ppm/℃
Tolerance	±1%,±2%,±5%
Insulation Resistance	Over 100MΩ
Maximum Working Voltage(V)	$(P \cdot R)^{1/2}$

5. Reliability Tests :

Test Items	Reference standard	Condition of Test	Test Limits
Temperature Coefficient of Resistance	IEC60115-1 4.8 JIS C 5201-1 4.8	+25℃ ~ +125℃	Refer 4.0
Load Life	IEC60115-1 4.25.1 JIS C 5201-1 4.25.1	1000hours at rated power, 70℃, 1.5hours "ON", 0.5hour "OFF"	< ±1%
Short Time Overload	IEC60115-1 4.13 JIS C 5201-1 4.13	5 X rated power for 5s	< ±0.5%
Moisture no Load	IEC60115-1 4.24.2.1a) JIS C 5201-1 4.24.2.1a)	85℃, 85%RH, 1000hrs	< ±1%
Temperature cycle	IEC60115-1 4.19 JIS C 5201-1 4.19	-55℃ & +155℃, 300cycle, 15min per extreme condition	< ±1%
Resistance to Soldering Heat	IEC60115-1 4.18 JIS C 5201-1 4.18	260±5℃ for 10±1 sec	< ±0.5%
Solderability	IEC60115-1 4.17 JIS C 5201-1 4.17	245±5℃, 2±0.5sec	At least 95% of surface area of electrode shall be covered with new solder
High Temperature Exposure	IEC60115-1 4.23.2 JIS C 5201-1 4.23.2	170℃, 1000hrs	< ±1%
Low Temperature Storage	IEC60115-1 4.23.4 JIS C 5201-1 4.23.4	-55℃, 1000hrs	<±0.5%
Substrate Bending	IEC60115-1 4.33 JIS C 5201-1 4.33	Bending width 2mm	< ±1%
Insulation Resistance	IEC60115-1 4.6 JIS C 5201-1 4.6	100V DC for 1 minute	>100 MΩ



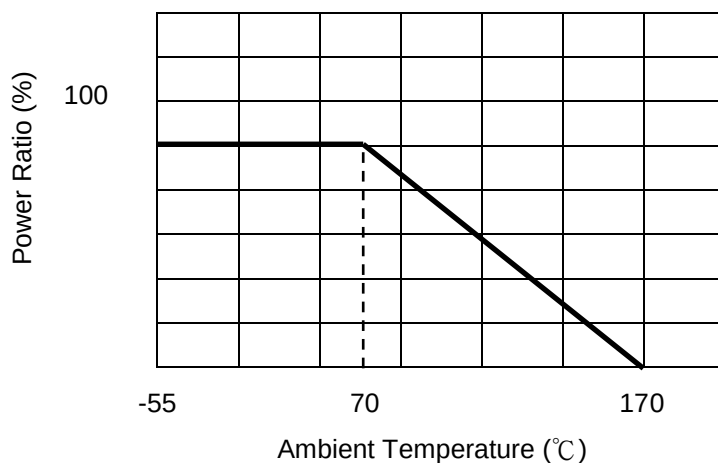
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5.1 Derating Curve



5.2 Rated Voltage

The rated voltage is calculated by the following formula:

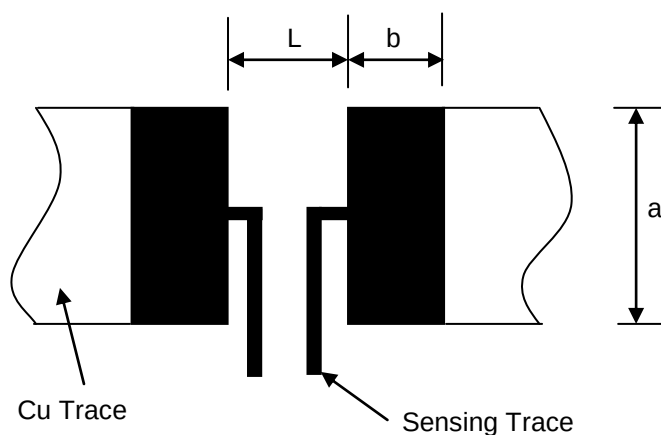
$$V = \sqrt{P \times R}$$

V: Rated Voltage(V)

P: Rated Power(W)

R: Resistance Value(Ω)

6. Recommended Solder Pad Dimension



Resistance Range (Ω)	a	b	L
0.002-0.003	3.4±0.2	3.5±0.2	2.0±0.2
0.004-0.050	3.4±0.2	1.5±0.2	3.5±0.2

Unit: mm



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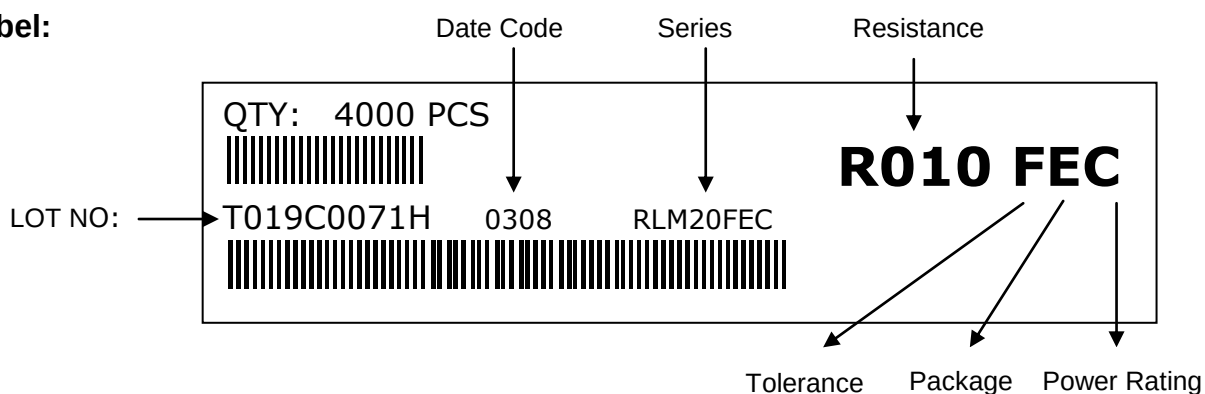
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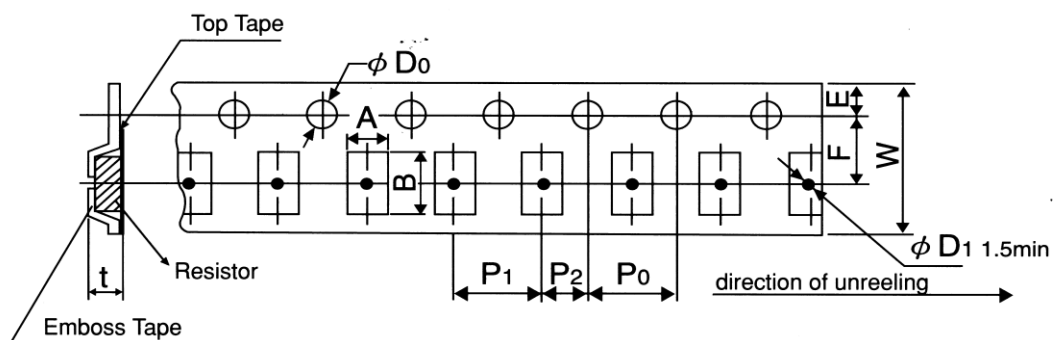
7. Number of Package:

4000 Pieces / package

8. Label:



9. Taping



Packing	Type	A	B	W	F	E	P_1	P_2	P_0	D_0	T
Emboss	RLM20	2.8 ± 0.2	5.3 ± 0.2	12 ± 0.2	5.5 ± 0.05	1.75 ± 0.1	4.0 ± 0.1	2.0 ± 0.05	4.0 ± 0.05	$\phi 1.5$ ($+0.1/-0.1$)	0.85 ± 0.15

Unit: mm



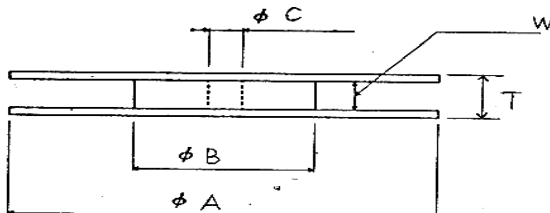
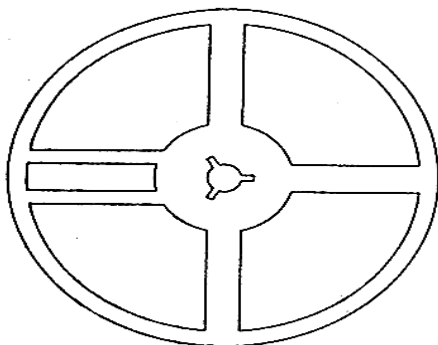
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10. Reel Specification

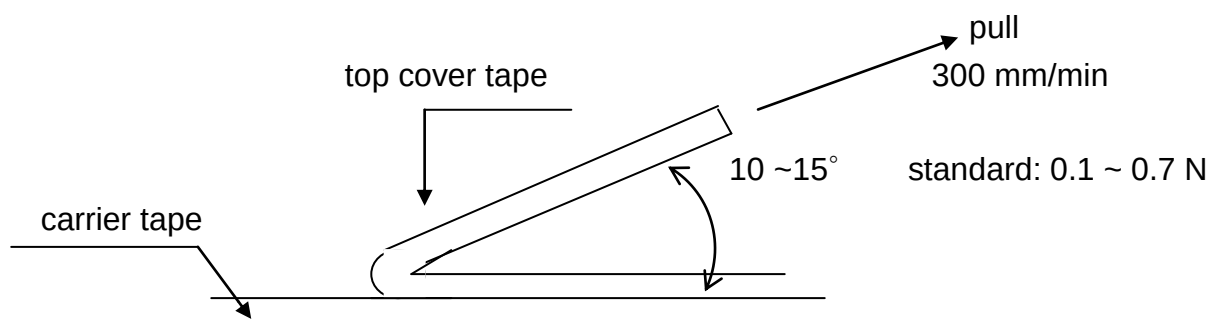


Series	ϕA	ϕB	ϕC	W	T
RLM 20	178.0 ± 2.0	60.0 ± 1.0	13.0 ± 1.0	13.0 ± 1.0	15.5 ± 1.0

Unit: mm

11. Peeling Strength of Top Cover Tape

Test Condition: 0.1 to 0.7 N at a peel-off speed of 300 mm / min.



12. Storage Conditions:

Temperature: 5°C~35°C, Humidity: 40%~75%

13. Shelf Life:

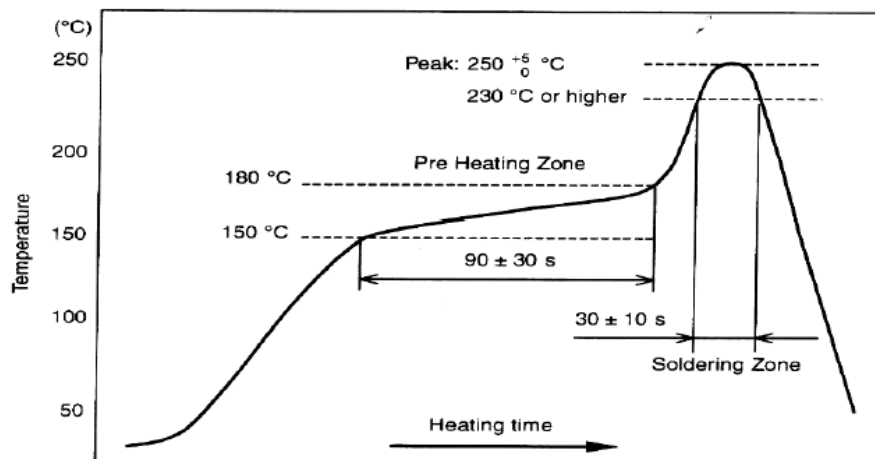
2 years from manufacturing date.



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14. Recommend IR – Reflow profile : (solder : Sn96.5 / Ag3 / Cu0.5)



Peak : 260^{+5}_{-5} °C , 10±1 sec

Pre – heat Zone : 150 to 180 °C , 90±30 sec

Soldering Zone : 230°C or higher , 30±10 sec

Iron Solder: 350±10°C , 3+1/-0 sec

15. ECN

Engineering Change Notice: The customer will be informed with ECN if there is significant modification on the characteristics and materials described in approval sheet.

16. Manufacturing Country & City :

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