(*1) (*1) Except SKRAAWE010

Rubber stem helps to achieve travel of 0.3 to 0.55mm & over travel



Items	Specifications
Rating (max.)	50mA 12V DC
Rating (min.)	10 µA 1V DC
Initial contact resistance	100mΩ max.
Protective structure **	IP67 equivalent (Except SKRAAW)

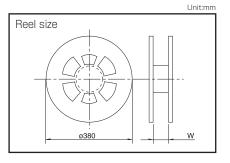
■ Product Line

Product No.	Operating force	Operating	Travel	Operating life	Stem color	Minimum order unit (pcs.)	
Troddot No.	Operating force	direction	(mm)	(50mA 12V DC)		Japan	Export
SKRAAWE010	0.6N		0.3	4,000,000 cycles	Blue		
SKRAAKE010	2.45N		0.35		White	3,000	3,000
SKRAALE010	3.92N	Top push		100.000 cycles			
SKRAAME010	1.96N			100,000 cycles		1.400	1.400
SKRAAQE010	3.43N		0.55		Blue	1,400	1,400

■ Packing Specifications

Taping

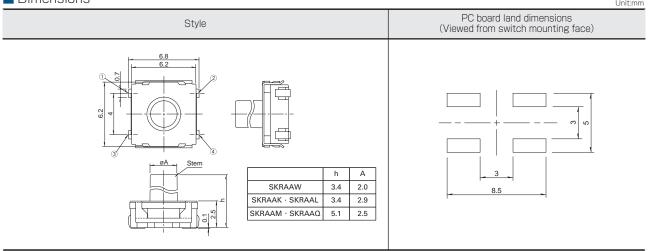
Series	Number of packages (pcs.) 1 reel 1 case / Japan 1 case / export packing			144 (Tape width (mm)	Export package measurements (mm)
SKRAAK SKRAAL SKRAAW	3,000	30,000	30,000	13.5	12	395×395×205
SKRAAM SKRAAQ	1,400	11,200	11,200	17.5	16	39073957205



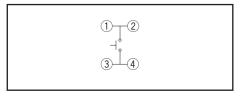
Note

For reels of 330mm diameter, please inquire.

Dimensions



■ Circuit Diagram



Assumes the switch is left alone without being operated. Under the
 specified conditions, dust and water ingress with a significant impact on
 the switch's on-off function is prevented.

IP67-level dust and water resistance is guaranteed for the switch alone and performance may not be guaranteed depending on the mounting conditions and usage.

Refer to P.235 for soldering conditions.



	Туре		Sharp Feeling Type						
		21/2=			1	e Mount		21/=2	21/21
	Series	SKST	SKRA	SKHM	SKHU	SKTD	SKSN	SKTG	SKSL
	Photo	-	V		N. Carlotte				01
	Features	Middl	e travel	_	_	Low-profile	Mid-mount	Half-n	nount
	Water-proof	_	0	_	0	•	_	•	_
	Dustproof	_	0	_	0	•	_	•	_
	IP standard	_	67 equivalent	_	_	67 equivalent	_	67 equivalent	_
Operatir	Top push	•	•	•	•	_	_	_	_
directio		_	_	_	_	•	•	•	•
	W			6.2	6.2	3.9	6.2	5.2	4.5
Dimension (mm)		□8.5	□6.2	6.5	6.3	2.9	3	3.5	2.6
(11111)	Н	3.95	3.5/5.2	3.1	2.5/3.1	1.55	3.5	1.55	2.2
Operation force coverage	2N to 3N	4N to 10N		1	1	\$		‡	1
Travel (mm) O.9 See the		See the relevant pages for respective product description	0.25		0.15	0.2	0.15		
G	round terminal	_	— UGGGTP1011	•	•	•	•	•	•
Operating temperature range −40°C to +90°C		to +90℃	-40℃	to +85℃	−30°C to +85°C	-40℃ to +85℃	-30°C to	o +85℃	
А	utomotive use	•	0	_	•	_	0	_	0
	Life Cycle	*3	*3	*3	*3	* 2	* 2	* 2	* 2
	Rating (max.) (Resistive load)	50mA 16V DC	50mA 16V 50mA 12V DC						
Electrical	Rating (min.) (Resistive load)		10μA 1V DC						
performance	Insulation resistar	nce	100MΩ min. 100V DC 1min.						
	Voltage proof						100V AC 1min.		
Durability	Vibration		10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively						
Durability	Lifetime		Shall be in accordance with individual specifications.						
	Cold	-40°0	C 1,000h	-40℃ 96h					
Environmental performance	Dry heat	90℃	90℃ 1,000h		90°C 96h		90℃ 96h	85℃ 96h	90℃ 96h
	Damp heat		to 95%RH)00h			60°C, 90 to	95%RH 96h		
	Page	216	217	218	219	221	222	223	224

W: Width. The most outer dimension excluding terminal portion.

Notes

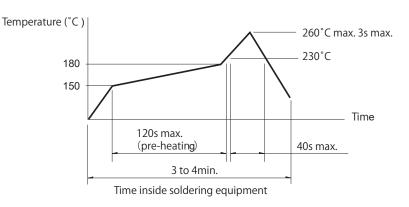
 $[\]mathsf{D}:\mathsf{Depth}.$ The most outer dimension excluding terminal portion. H: Height. The minimum dimension if there are variances.

^{1.} The automotive operating temperature range to be individually discussed upon request.

^{2. •} Indicates applicability to all products in the series, while O indicates applicability to some products in the series.

TACT Switch™ / Soldering Conditions

■ Condition for Reflow Available for Surface Mount Type. Temperature profile



Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition	
Flux built-up	Mounting surface should not be exposed to flux	
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.	
Preheating time	60s max.	
Soldering temperature	260°C max.	
Duration of immersion	5s max.	
Number of soldering	2times max.	

SKHH Series

Items	Condition		
Flux built-up	Mounting surface should not be exposed to flux		
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110℃ max.		
Preheating time	60s max.		
Soldering temperature	260°C max.		
Duration of immersion	5s max.		
Number of soldering	2times max.		

SKHL Top Push Type, SKQJ Series

Items	Condition	
Flux built-up	Mounting surface should not be exposed to flux	
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100℃ max.	
Preheating time	45s max.	
Soldering temperature	255℃ max.	
Duration of immersion	5s max.	
Number of soldering	2times max.	

■ Manual Soldering

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKHH, SKHW Series

Items	Condition
Soldering temperature	360℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKTD, SKTG, SKQJ, SKSN Series

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

Notes

- 1. Prevent flux penetration from the top side of the TACT Switch TM .
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81.

(EC-19S-8 by TAMURA CORPORATION, or equivalents.)