Hard soldering, compact, and slim (1.25mm) are realized





Typical Specifications

Items	Specifications
Rating (max.)	50mA 12V DC
Rating (min.)	10 µA 1V DC
Initial contact resistance	100mΩ max.
Travel (mm)	0.2

Product Line

Side push type

Product No.	Operating force	Operating direction	Operating life	Guide bosses	Minimum order unit (pcs.)		
1 10000110.	Operating force	Operating direction	(5mA 5V DC)	Guide besses	Japan	Export	
SKSCLCE010	1.6N			Without	5.000	5.000	
SKSCLAE010	2.2N	Side push	100,000				
SKSCLDE010	1.6N	Side pasit	100,000 cycles	With	5,000	5,000	
SKSCLBE010	2.2N			VVILII			

With ground terminal type

Product No.	Operatingforce	Operating direction	Operating life	Guide bosses	Minimum order unit (pcs.)		
T TOUGOT TVO.	Operating force	Operating direction	(5mA 5V DC)	Guide besses	Japan	Export	
SKSCPCE010	1.6N			Without	5.000	5,000	
SKSCPAE010	2.2N	Side push	sh 100,000 cycles -				
SKSCPDE010	1.6N	Side pasir	100,000 cycles	With	3,000	3,000	
SKSCPBE010	2.2N			VVICII			

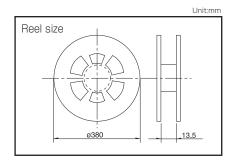
■ Packing Specifications

Taping

Number of packages (pcs.)			Tape width	Export package
1 reel	1 case / Japan	1 case / export packing	(mm)	measurements (mm)
5,000	50,000	50,000	12	395×395×205

Note

For reels of 330mm diameter, please inquire.



Dimensions

Style

PC board mounting hole and land dimensions (Viewed from switch mounting face)

Ground terminal land

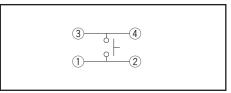
Who solder shall be applied.

Push Position

Push Position

For a pus

■ Circuit Diagram



Value Valu	Sharp Feeling Type		Soft Feeling Type							
Photo	Туре			Surface Mount		Snap-in		Surfac	e Mount	
Feetures		Series	SKSC	SKRT	SKRH	SKPF	SKPS	SKPM	SKPG	SKPR
		Photo								9
Durstroof Post-active Po		Features	Low-profile	_	I switch		Low contac	t resistance	_	High operation force Low contact resistance
Post and ard Popular	W	/ater-proof	_	_	_	_	_	_	_	_
Top push Popush	Г	Dustproof	_	_	_	_	_	_	_	_
Dimensions (mm)	IF	standard	_	_	_	_	_	_	_	_
Side push	Operatin	Top push	_	_	•	•	•	•	•	•
Dimensional		i	•	•	•	_	_	_	_	_
Name		W	3.5	4.5	7.35	8	5	.9	6.6	7.5
No content Carbon Carbon Silver Carbon		ns D	3.55	3.4	7.5	9	(3	6.3	7.8
N max. N to 2N 2N to 3N to 4N 3N to 4N 4N to 5N	(mm)							5		
1			_	_			Sil	ver	Carbon	
Travel (mm)	force	n 1N to 2N 2N to 3N e 3N to 4N		\$	relevant pages for respective product	1	\$	1	Î	4
Operating temperature -30°C to +85°C -40°C to +90°C -40°C to +85°C -40°C to +85°C -40°C to +85°C -40°C to +90°C	Tr	avel (mm)	0.	2	1.75	pages for respective	1.05	1	.3	
Automotive use	Gro	und terminal	0	•	•	_	_	_	_	_
Life Cycle	Operati		−30°C to +85°C	-40°C to +90°C	-40℃ to +85℃		-	-40°C to +90°	C	
Rating (max.) (Resistive load) 12V DC 16V DC 12V DC 16V DC 12V DC 16V	Aut	omotive use	_	_	_	•	•	•	•	•
Resistive load) 12V DC 16V DC 12V DC 16V DC	L	ife Cycle	* 2	* 2	* 2	2	* 2	**3	* 2	* 2
Casistive load Cas										
Tesistance TooMΩ min. 100V DC 1min. Tesistance Tesis	Electrical					10μΑ	1V DC			
Voltage proof 1min. 1min. 1min. 1min. 1min. 250 V AC Imin.	performance					100MΩ min. 10	DOV DC 1min.			
Durability Lifetime Shall be in accordance with individual specifications.		Voltage proof						250V AC 1min	1.	
Lifetime Shall be in accordance with individual specifications. Cold -40°C 96h -40°C 1,000h -40°C 96h -40°C 1,000h Dry heat 90°C 96h 90°C 1,000h 90°C 96h 90°C 1,000h Damp heat 60°C, 90 to 95%RH 96h 60°C, 90 to 95%RH 1,000h 60°C, 90 to 95%RH 1,000h	Durahilitu	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively							
Dry heat 90°C 96h 90°C 1,000h 90°C 1,000h	Durability	Lifetime	Shall be in accordance with individual specifications.							
Damp heat GO'C, 90 to 95%RH 96h GO'C, 90 to 95%RH 1,000h GO'C, 90 to 95%RH 1,000h 95%RH 96h 95%RH 1,000h 95%RH 1		Cold	-40°C 96h				-40℃	1,000h	-40℃ 96h	-40°C 1,000h
Daitip fleat 60 C, 90 to 95%AH 96h 95%RH 1,000l		Dry heat	90°C 96h			90°C 1,000h 90°C 96h		90°C 1,000h		
Page 225 227 405 230 231 232 233 234		Damp heat		60°C, 90 to	95%RH 96h		60°C, 90 to 9	5%RH 1,000h		60°C, 90 to 95%RH 1,000h
		Page	225	227	405	230	231	232	233	234

W: Width. The most outer dimension excluding terminal portion.

H: Height. The minimum dimension if there are variances.

TACT Switch™ Soldering Conditions · · · · · · · · · · · · · · · · · · ·	
TACT Switch™ Cautions · · · · · · · · · · · · · · · · · · ·	236

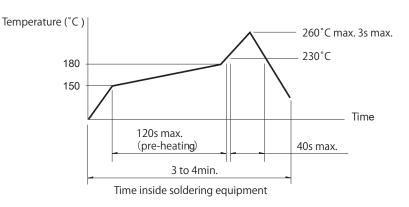
- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. Indicates applicability to all products in the series, while \bigcirc indicates applicability to some products in the series.



D : Depth. The most outer dimension excluding terminal portion.

TACT Switch™ / Soldering Conditions

■ Condition for Reflow Available for Surface Mount Type. Temperature profile



Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition	
Flux built-up	Mounting surface should not be exposed to flux	
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.	
Preheating time	60s max.	
Soldering temperature	260°C max.	
Duration of immersion	5s max.	
Number of soldering	2times max.	

SKHH Series

Items	Condition		
Flux built-up	Mounting surface should not be exposed to flux		
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.		
Preheating time	60s max.		
Soldering temperature	260°C max.		
Duration of immersion	5s max.		
Number of soldering	2times max.		

SKHL Top Push Type, SKQJ Series

Items	Condition	
Flux built-up	Mounting surface should not be exposed to flux	
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100° C max.	
Preheating time	45s max.	
Soldering temperature	255℃ max.	
Duration of immersion	5s max.	
Number of soldering	2times max.	

■ Manual Soldering

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKHH, SKHW Series

Items	Condition
Soldering temperature	360℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKTD, SKTG, SKQJ, SKSN Series

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

Notes

- 1. Prevent flux penetration from the top side of the TACT Switch TM .
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81.

(EC-19S-8 by TAMURA CORPORATION, or equivalents.)