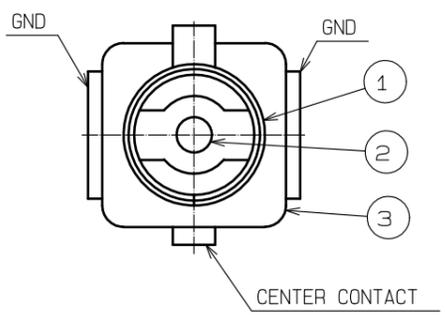
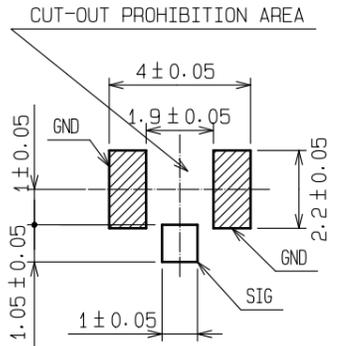


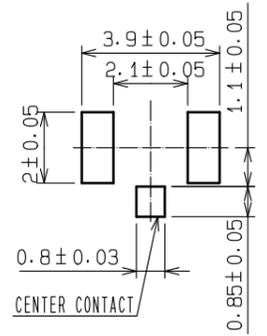
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 In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.



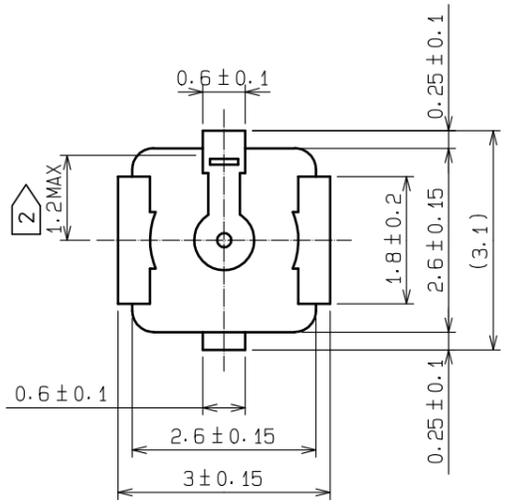
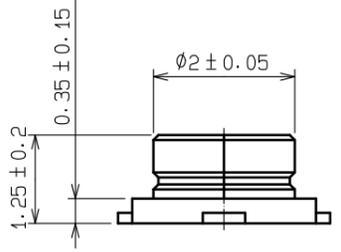
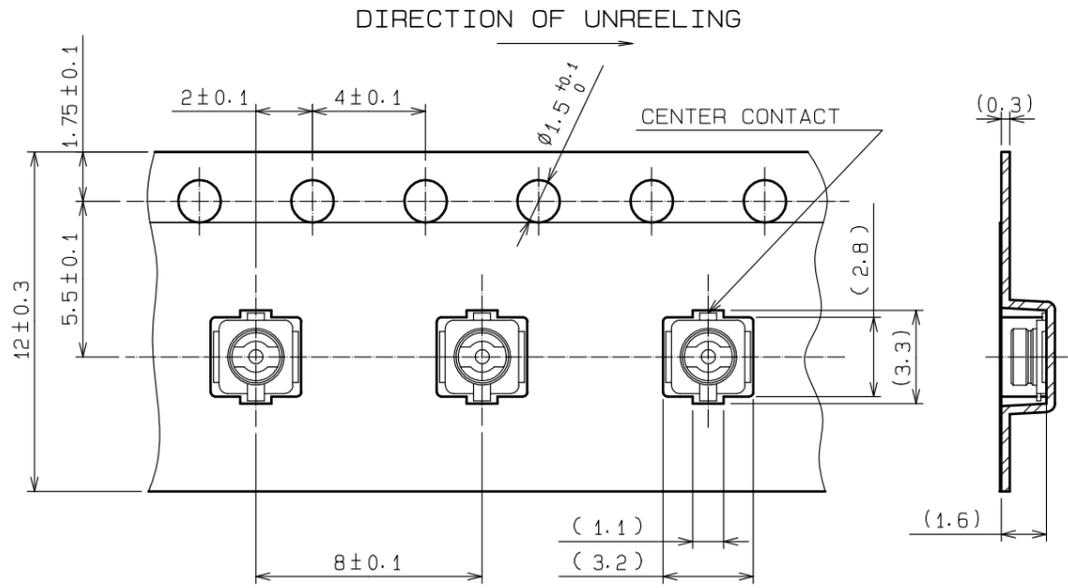
RECOMMENDED PCB LAYOUT (MOUNTING SURFACE SIDE)(5:1)



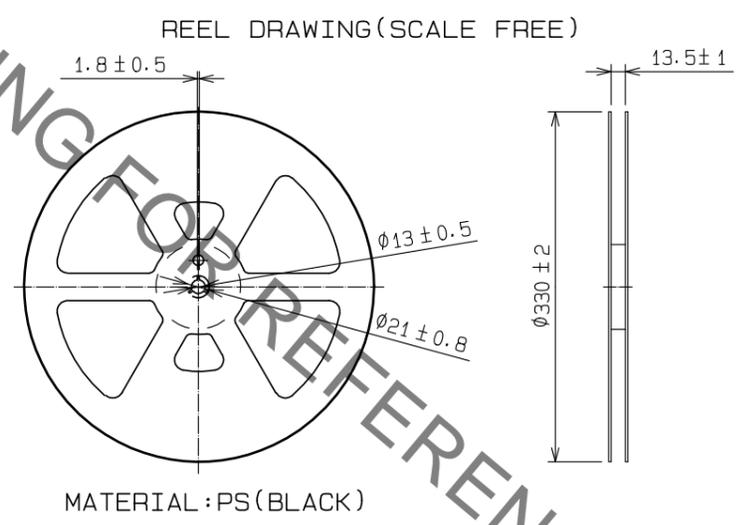
RECOMMENDED METAL MASK DIMENSIONS (5:1)  
 METAL MASK THICKNESS:0.1mm/0.12mm



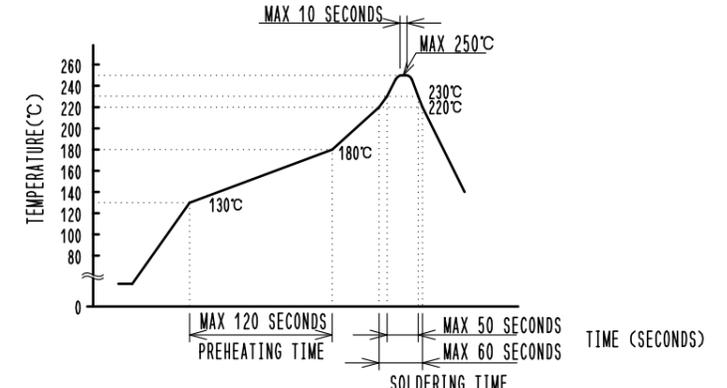
EMBOSSED TAPING DRAWING (4:1)



HRS DRAWING FOR REFERENCE



REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE (REFERENCE)



- 1) REFLOW TIME  
 REFLOW METHOD : IR REFLOW  
 NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.  
 DURATION ABOVE 220 °C : 60 SEC. MAX.  
 DURATION ABOVE 230 °C : 50 SEC. MAX.  
 (PEAK TEMPERATURE : 250°C 10 SEC. MAX.)
- 2) PRE-HEAT TIME  
 PRE-HEAT TEMPERATURE(MIN) : 130 °C  
 PRE-HEAT TEMPERATURE(MAX) : 180 °C  
 PRE-HEAT TIME : 120 SEC. MAX.

THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE.  
 ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE,  
 PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE, THEREFORE,  
 A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION.  
 TEMPERATURE IS MEASURED AT CONTACT LEAD.

- NOTE 1. THE QUANTITY OF U.FL-R-SMT-1(60) IS 4000 CONNECTORS PER REEL.
- 2 THIS DIMENSION SHOWS THE ALLOWABLE RANGE THAT THE RESIN IS PUT OVER THE CENTER CONTACT.
3. LEAD CO-PLANARITY SHALL BE 0.1 MAX
  4. FOR THE POSSIBILITY OF BREAKAGE OR DEFORMATION DO NOT MATE THIS CONNECTOR WITH PARTNER. U.FL PULG BEFORE MOUNTING ON PC BOARD.
  5. USE ALL COMPONENT WITHIN 6 MONTHS AFTER THE DELIVERY. STORE IN MANUFACTURER'S PACKAGE OR TIGHTLY RE-CLOSED BOX WITH THE FOLLOWING CONDITIONS. USE THIS PRODUCT WITHIN 6 MONTHS AFTER RECEIPT. CHECK THE TERMINAL SOLDERABILITY BEFORE USE IF THE PRODUCT HAS BEEN STORED FOR MORE THAN 6 MONTHS.  
 TEMPERATURE: -10°C TO +40°C  
 HUMIDITY : 15 TO 85% RH.
  6. ENVIRONMENT CONDITION  
 DO NOT USE THE PRODUCT UNDER THE ENVIRONMENTAL CONDITION AS SHOWN BELOW DUE TO POSSIBLE DETERIORATION OF PRODUCTS.  
 SPECIAL GAS ATMOSPHERE (HYDROGEN SULFIDE GAS, SULFUR SULFIDE GAS AND HYDROGEN SULFIDE GAS)  
 PLACE ATTENTION REQUIRED : HEATING SYSTEM, AREA NEAR HOT SPRING, VOLCANIC MOUNTAIN AND ALIKE  
 WATER SPLASHED AND CONDENSATION PLACES.  
 PLACE ATTENTION REQUIRED : HARSH TEMPERATURE CHANGE.

2	BRASS	GOLD PLATING 0.1μm MIN NICKEL UNDER PLATING 1.27μm MIN	4000 PCS/PLASTIC REEL RoHS COMPLIANT				
1	PHOSPHOR BRONZE	SILVER PLATING 2μm MIN	3	LCP	(BEIGE), UL94V-0		
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS		
UNITS mm		SCALE 10:1	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
<b>HRS</b> HIROSE ELECTRIC CO., LTD.		APPROVED : NK. NINOMIYA	17.06.27	DRAWING NO.	EDC-302540-60-80		
		CHECED : NK. NINOMIYA	17.06.27	PART NO.	U.FL-R-SMT-1(60)		
		DESIGNED : MT. KANEKO	17.06.26	CODE NO.	CL331-0472-2-60		
		DRAWN : MT. KANEKO	17.06.26				