

DATA SHEET

MELF METAL FILM RESISTORS

General Purpose

MMF Series

$\pm 0.1\%$, $\pm 0.25\%$, $\pm 0.5\%$, $\pm 1\%$, $\pm 2\%$, $\pm 5\%$

1/6W to 1W

RoHS compliant & Halogen Free





APPLICATIONS

- All general purpose applications
- Power applications
- Energy meter

FEATURES

- AEC-Q200 qualified
- MELF, SMD package
- Excellent pulse withstanding capability
- Wide resistance range
- RoHS compliant and halogen free

ORDERING INFORMATION

Part number of the MELF metal film resistor is identified by the series, power rating, tolerance, packing, temperature coefficient and resistance value.

PART NUMBER

MMF	25S	F	R	E	100R
(1)	(2)	(3)	(4)	(5)	(6)

(1) SERIES NAME

MMF Series

(2) POWER RATING

-12 = 1/6W

25S = 1/4W

204 = 0.4W

-25 = 1/4W

50S = 1/2W

207 = 0.6W

-50 = 1/2W

1WS = 1W

(3) TOLERANCE

B = $\pm 0.1\%$

C = $\pm 0.25\%$

D = $\pm 0.5\%$

F = $\pm 1\%$

G = $\pm 2\%$

J = $\pm 5\%$

- = Based on spec.

(4) PACKAGING

R = Reel Pack

(5) TEMPERATURE COEFFICIENT OF RESISTANCE

E = $\pm 50\text{ppm}/^{\circ}\text{C}$

F = $\pm 100\text{ppm}/^{\circ}\text{C}$

G = $\pm 200\text{ppm}/^{\circ}\text{C}$

- = Based on spec.

(6) RESISTANCE VALUE

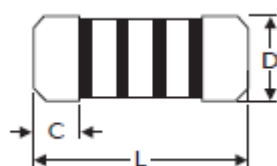
0.22 Ω -1M Ω for E24 & E96 Series value, 100 Ω -100K Ω for E192 Series value

Example:

1R = 1 Ω , 10K = 10,000 Ω , 1M = 1,000,000 Ω

DIMENSIONS

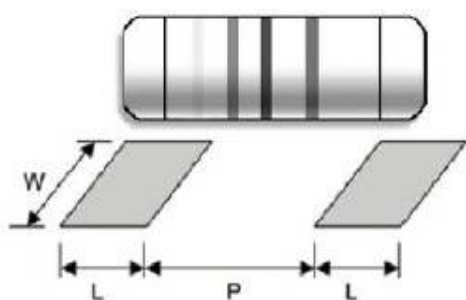
Unit: mm



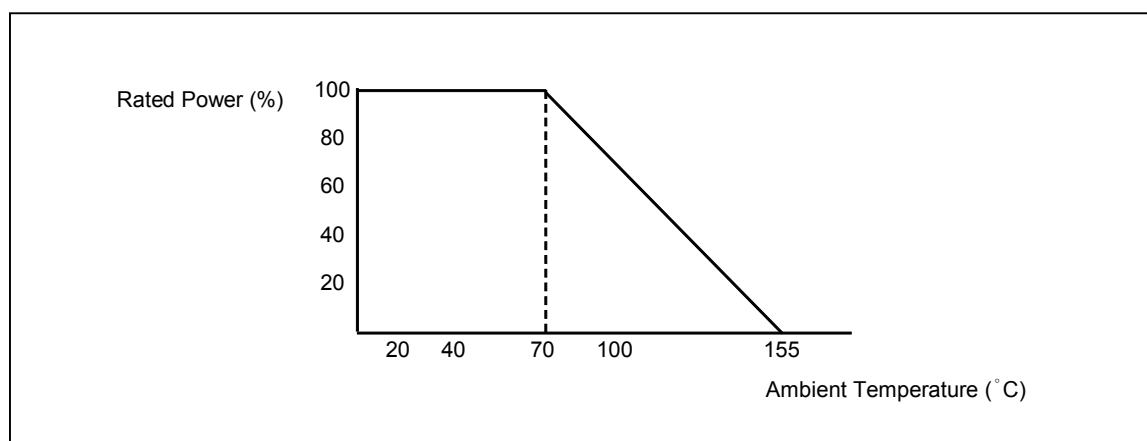
Normal	Miniature	L	D	C Min.
MMF-12	MMF25S / MMF204	3.50 ± 0.2	1.40 ± 0.15	0.5
MMF-25	MMF50S / MMF207	5.90 ± 0.2	2.20 ± 0.1	0.5
MMF-50	MMF1WS	8.50 ± 0.2	3.20 ± 0.2	0.5

SUGGESTED PAD LAYOUT

Unit: mm



Normal	Miniature	Soldering Mode	L Min.	P	W Min.
MMF-12	MMF25S / MMF204	Reflow	1.3	1.6 ± 0.1	1.6
		Wave	1.5	1.5 ± 0.1	1.8
MMF-25	MMF50S / MMF207	Reflow	2.0	3.0 ± 0.1	3.0
		Wave	2.5	3.0 ± 0.1	3.0
MMF-50	MMF1WS	Reflow	2.3	5.5 ± 0.2	4.0
		Wave	2.8	5.5 ± 0.2	4.0

DERATING CURVE

ELECTRICAL CHARACTERISTICS

CHARACTERISTICS	MMF-12	MMF25S	MMF204	MMF-25	MMF50S	MMF207	MMF-50	MMF1WS
Power Rating at 70 °C	1/6W	1/4W	0.4W	1/4W	1/2W	0.6W	1/2W	1W
Maximum Working Voltage	150V	200V	200V	250V	250V	250V	350V	350V
Maximum Overload Voltage	300V	400V	400V	500V	500V	500V	700V	700V
Voltage Proof on Insulation	300V	300V	300V	500V	500V	500V	700V	700V
Resistance Range	0.22Ω ~ 3.9Ω for tol ±5%, E96 series value, 4Ω ~ 1MΩ for tol ±1% E24 + E96 series value							
Operating Temp. Range	- 55°C to +155°C							
Temperature Coefficient	±50ppm/°C for 4Ω ~ 1MΩ, ±100ppm/°C for 0.22Ω ~ 3.9Ω							

Note: For resistance value out of above range is by request.

TEST AND REQUIREMENTS

TEST	TEST METHOD	PROCEDURE	APPRAISE
Short Time Overload	IEC 60115-1 4.13	2.5 times RCWV for 5 sec.(Not more than maximum overload voltage)	±0.25%+0.05Ω for ≤332KΩ ±0.5%+0.05Ω for >332KΩ
Voltage Proof on Insulation	IEC 60115-1 4.7	In V-Block for 60 sec. test voltage as above table	No Breakdown
Temperature Coefficient	IEC 60115-1 4.8	Between -55°C to +155°C	By Type
Insulation Resistance	IEC 60115-1 4.6	In V-Block for 60 sec.	>10,000MΩ
Solderability	IEC 60115-1 4.17	245±5°C for 3±0.5 Sec.	95% Min. coverage
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5±0.5 Min. with ultrasonic	No deterioration of coatings and markings
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec.off)	±1.0%+0.05Ω
Damp Heat Steady State	IEC 60115-1 4.24	40±2°C, 90-95% RH for 56 days, loaded with 0.1 times RCWV	±1.5%+0.05Ω for ≤332KΩ ±2.5%+0.05Ω for >332KΩ
Damp Heat Steady State (accelerated mode)	IEC 60115-1 4.37	85±2°C, 85% RH for 56 days, loaded with 0.1 times RCWV(no over 100V)	±3.0%+0.05Ω for ≤332KΩ ±5.0%+0.05Ω for >332KΩ
Endurance at 70°C	IEC 60115-1 4.25	70±2°C at RCWV(or Umax., whichever less) for 1,000 Hr.(1.5 Hr.on, 0.5 Hr. off)	±0.75%+0.05Ω for ≤332KΩ ±1.0%+0.05Ω for >332KΩ
Temperature Cycling	IEC 60115-1 4.19	➔ -55°C ➔ Room Temp. ➔ +155°C Room Temp.(5 cycles)	±1.0%+0.05Ω
Resistance to Soldering Heat	IEC 60115-1 4.18	260±3°C for 10±1 Sec., immersed to a point 3±0.5mm from the body	±0.5%+0.05Ω

Endurance at upper category temperature	IEC 60115-1 4.25	125±2°C for 1,000 Hr.	±1.0%+0.05Ω
Endurance at upper category temperature	IEC 60115-1 4.25	155±2°C for 1,000 Hr.	±2.0%+0.05Ω
Climatic test	IEC 60115-1 4.23	Dry heat: 125°C for 16 Hr. Damp heat: 55°C, 95% RH for 24 Hr. Cold: -55°C for 2 Hr. Negative air pressure: 8.5KPa at 25±10°C for 2 Hr. Damp heat cyclic: 55°C, 95% RH for 5 days. DC load: -55°C at RCWV for 1 Min. 125°C at RCWV for 1 Min.	±1.0%+0.05Ω

Note:

RCWV (Rated Continuous Working Voltage):

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{P \times R}$$

or max. working voltage whichever is less

Where

V=Continuous rated DC or
AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)

PACKING METHODS

TYPE			Unit: piece
Normal	Miniature	Packaging	Quantity Per Reel
MMF-12	MMF25S MMF204	7"	3,000
MMF-25	MMF50S MMF207	7"	2,000
MMF-50	MMF1WS	13"	2,500

MARKING

3-BAND-CODE

 $\pm 2\%$, $\pm 5\%$ 

COLOR	1st BAND	2nd BAND	3rd BAND	MULTIPLIER
BLACK	0	0	0	1 Ω
BROWN	1	1	1	10 Ω
RED	2	2	2	100 Ω
ORANGE	3	3	3	1K Ω
YELLOW	4	4	4	10K Ω
GREEN	5	5	5	100K
BLUE	6	6	6	1M Ω
VIOLET	7	7	7	10M Ω
GREY	8	8	8	0.001 Ω
WHITE	9	9	9	0.0001 Ω
GOLD				0.1 Ω
SILVER				0.01 Ω

 $\pm 0.1\%$, $\pm 0.25\%$, $\pm 0.5\%$, $\pm 1\%$

4-BAND-CODE



REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 0	Aug.2, 2021	-	- First issue of this specification

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