233 Series, 5 x 20 mm, Medium-Acting Fuse RoHS Po





Littelfuse

Expertise Applied | Answers Delivered

Agency Approvals

Agency	Agency File Number	Ampere Range	
	Cartridge Certificates: NBK280602-E10480 C NBK290502-E10480 I Leaded Certificates: NBK280602-E10480 D NBK290502-E10480 J	1A – 5A 6A – 10A 1A – 5A 64 – 104	
¢	Certificates: SU05001 – 2010	1A – 6.5A	
(ŀ)	Listed File: E10480 Guide: JDYX		
SP.	Fle: 029862 Acc. Class: LR1422-01	1A – 10A	
Œ			

Description

5x20mm medium-acting glass body fuse designed to UL specification.

Features

- Desinged to UL/CSA/ ANCE 248 Standard
- RoHS compliant and • lead-free
- Available in cartridge and axial lead format

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	OpeningTime
	1A – 3.5A	4 hours, Minimum
100%	4A – 7A	1 hour, Minimum
	8A – 10A	1 hour, Minimum
	1A – 3.5A	15 sec., Min; 1500 sec., Max.
135%	4A – 7A	15 sec., Min; 1500 sec., Max.
	8A – 10A	3 sec., Min; 3600 sec., Max.
	1A – 3.5A	.60 sec., Min; 3 sec., Max.
200%	4A – 7A	.60 sec., Min; 3 sec., Max.
	8A – 10A	0.4 sec., Min; 2.25 sec., Max.

Х

Х

274.11500

х

Х

Х

Х

Х

Х

Electrical Characteristic Specifications by Item Agency Approvals Nominal Cold Amp Voltage Nominal Melting Interrupting Rating Rating Amp Code Resistance Œ U SP PS E Rating (A² sec) (A) (Ohms) 001. 125 0.1750 1.97500 1 Х Х х х х 1.25 1.25 125 0.1263 3.39000 Х Х Х Х Х 01.6 125 0.0880 6.14000 1.6 Х Х х Х Х 002. 125 0.0684 9.97000 2 Х х Х Х Х 02.5 2.5 125 0.0521 17.04500 Х Х Х Х Х 003. 3 125 0.0431 26.24000 Х Х Х Х Х 3.15 3.15 125 0.0380 29.79500 х Х х х Х 03.5 3.5 125 10,000A @ 125 VAC 0.0322 36.27500 Х Х Х Х Х 004. 4 125 0.0293 51.61000 Х Х Х Х Х 005. 5 125 0.0217 89.97500 х Х Х Х Х 006. 6 125 0.0179 131.45500 Х х х х Х 06.3 6.3 125 0.0166 151.90500 Х х Х Х Х 007 7 125 0.0137 157.31000 Х х Х 8 008. 125 0.0084 169.43500

010. © 2009 Littelfuse, Inc.

Specifications are subject to change without notice. Please refer to www.littelfuse.com/series/233.html for current information.

10

125



0.0066

Axial Lead & Cartridge Fuses

5×20 mm > Medium-Acting > 233 Series



Average Time Current Curves



Soldering Parameters - Wave Soldering

Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation		
Preheat:			
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100° C		
Temperature Maximum:	150° C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260° C Maximum		
Solder Dwell Time:	2-5 seconds		

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350° C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

Axial Lead & Cartridge Fuses

5×20 mm > Medium-Acting > 233 Series

Product Characteristics

Materials	Body: Glass Cap: Nickel–plated brass Leads: Tin–plated Copper	
Terminal Strength	MIL-STD-202G, Method 211A, Test Condition A	
Solderability	Reference IEC 60127 Second Edition 2003-01 Annex A	
Product Marking	Cap 1: Brand logo, current and voltage rating Cap 2: Series and agency approval markings	
Packaging	Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)	

Operating Temperature	-55°C to +125°C	
Thermal Shock	MIL-STD-202G, Method 107G, Test Condition B: (5 cycles –65°C to +125°C)	
Vibration	MIL-STD-202G, Method 201A	
Humidity	MIL-STD-202G, Method 103B, Test Condition A. high RH (95%) and elevated temp (40°C) for 240 hours	
Salt Spray	MIL-STD-202G, Method 101D, Test Condition B	

Part Numbering System

Dimensions

0233000XEP

All dimensions in mm * Ratings above 6.3A

have 0.8 mm dia lead

Notes:

Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width	
233 Series					
Bulk	N/A	1000	MX	N/A	
Bulk	N/A	1000	MXE	N/A	
Reel and Tape	EIA 296-E	1000	MRET1	T1=52mm (2.062")	